

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

General information

Technical specifications

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series, type of protection "Explosion-proof enclosure"

LOHER CHEMSTAR and VARIO motors of the 1PS4 and 1PS5 series are surface-cooled motors in type of protection "Explosion-proof enclosure" Ex d. The CHEMSTAR motors can be designed in accordance with the current VIK recommendation ("Verband der Industriellen Energie- und Kraftwirtschaft e. V.", the Association of the Industrial Energy and Power Industry).

The motors are marked in accordance with EN 60079-0 Ed.2009 and EN 60079-1 with II 2G Ex de IIB T3-6 Gb or II 2G Ex de IIC T3-6 Gb for operation in Zone 1.

General technical specifications

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motors	
Motor type	D..L/D..W
Frame size	71 ... 500
Outputs	0.25 ... 1120 kW
Temperature class	T1 ... T6
Type of protection	II 2G Ex d(e) IIC Gb, IEC/EN 60079-0, IEC/EN 60079-1
Ex Zones	Gas Zone 1 optional, Dust Zone 22/21
Guidelines	94/9/EC (ATEX 95)
Cooling	Surface-cooled, water-jacket-cooled on request
No. of poles	2- ... 12-pole, multi-pole + pole-changing versions on request
Voltage/frequency	All common voltages, and in 50 Hz and 60 Hz special designs on request
Degree of protection	IP55 to IP68
Type of construction	All common types of construction + special types of construction
Housing	Cast-iron or steel
Insulation	Class F utilized according to B
Special versions	<ul style="list-style-type: none"> • For outdoor temperatures -55 to +60 °C (other temperatures on request) • Site altitude up to 3000 m (> 3000 m on request) • Modified windings, for example, for increased ambient temperatures, site altitude for optimum electrical values • Permanent load S1 as well as partial load operation, e.g. S2/S3/S6 • Drive-end located bearing; special bearing for increased axial/radial forces • Large electrical variance, such as reduced starting current, modified torque curve, star-delta start-up, etc. • CHEMSTAR: copper rotor as an option • Metal fan in aluminum, steel or brass • Monitoring devices such as Pt100, PTC, KTY winding/bearing, vibration monitoring, etc. • Country-specific certificates such as EAC (Eurasian Customs Union), NEPSI (China), China Energy Label, CCOE (India), IECEX (international) • Version for offshore, on-deck and/or marine classifications • Combination with brakes + rotary encoder + forced ventilation • Enlarged connection system and/or larger terminal box for large cable cross-sections

Motors with Explosion Protection

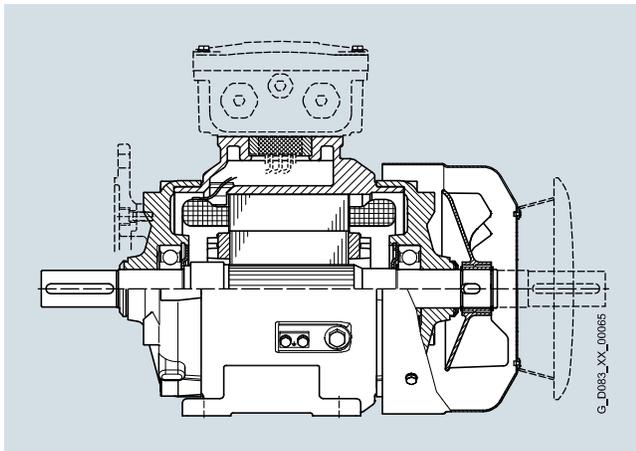
LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

General information

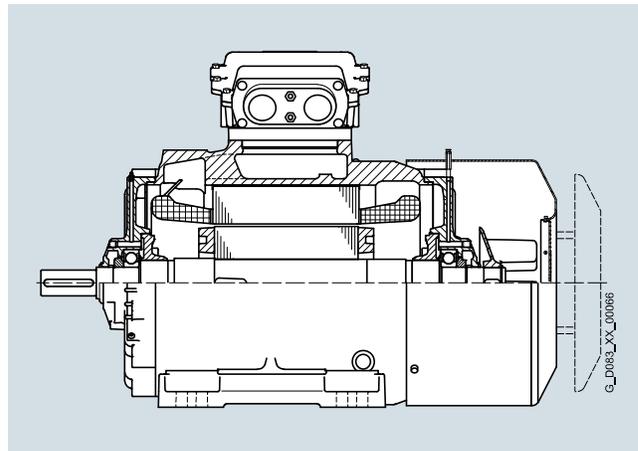
Technical specifications (continued)

Mechanical design

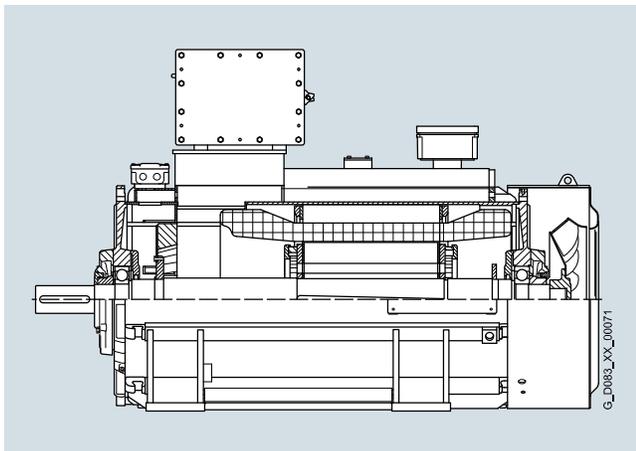
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Sectional view of CHEMSTAR 1PS5 three-phase motor, frame sizes 71 to 132
Example: 1PS5131-0BD6.-4AA3 (motor type: DNGW-132SR-02)
7.5 kW, 2-pole



Sectional view of CHEMSTAR 1PS5 three-phase motor, frame sizes 160 to 315
Example: 1PS5316-0BD6.-4AA3 (motor type: DNGW-315LL-02)
200 kW, 2-pole



Sectional view of VARIO 1PS4/5 three-phase motor, frame sizes 355 to 500
Example: 1PS4356-0BH6.-4AA0 (motor type: DNGI-355LB-02)
315 kW, 2-pole

Housing, ventilation

Housing and fan for motors of the LOHER CHEMSTAR and VARIO 1PS5/1PS5 series

Frame size	Housing	Bearing plates	Fan cover	Fan ²⁾		
	Material	Design of housing feet ¹⁾	Surface	Material	Material	Material
LOHER CHEMSTAR						
71 ... 160	Cast-iron	Cast	With cooling fins	Cast-iron	Sheet steel	Plastic
180 ... 315		Screwed on				Aluminum
355		Cast				Steel
LOHER VARIO						
355 ... 450	Steel	Welded	With cooling fins	Cast-iron	Sheet steel	Steel
500 ³⁾				Steel, bearing hub in cast-iron		

¹⁾ For designs with feet only.

²⁾ For specific operating conditions, the external fans can be constructed in aluminum for frame sizes 71 to 225 and in sheet steel for frame sizes 250 to 315. This applies in the case of increased coolant temperature in particular. The cooling air flow from NDE to DE must not be obstructed. The intake area in front of the fan cover must not be obstructed.

³⁾ Suitable for both directions of rotation, but LOHER VARIO 2- and 4-pole are only suitable for one direction of rotation.

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LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

General information

Technical specifications (continued)

Protection against ingress of condensation

Condensation drainage holes must not be drilled into encapsulated explosion-proof motors, otherwise the type of protection can no longer be ensured. In frame size 250 and above, the explosion-proof encapsulated motors have separate chambers at the drive end (DE) and non-drive end (NDE) for collection of any condensation that may arise. This prevents possible damage to the winding as a result of condensation in the winding overhang spaces. In the case of smaller motors (frame size range 71 to 225), the risk of adverse effects from condensation is countered by applying increased humidity protection to the winding insulation.

In the standard version, the motor can be used in environments with up to 80 % relative humidity without the need for further measures. For operation at higher humidity levels, the hollow spaces and internal parts can be finished with special paint, which enables operation at up to 100 % humidity to be achieved as an option. In the CHEMSTAR motor series, an anti-condensation heater is not necessary in most cases. This is known as a "tropical insulation version".

Explosion-proof three-phase motors in type of protection Ex d for ambient temperatures down to -55 °C

Motors of the 1PS4/1PS5 series can also be designed for hazardous areas with ambient temperatures down to -55 °C.

Advantages	The motors can be used in hazardous areas at ambient temperatures down to -55 °C without the need for expensive additional heating. This saves on expensive switching and monitoring devices, the associated cables and leads, as well as heating energy.
Explosion protection	In accordance with European standards EN 60079-0, EN 60079-1, EN 60079-7
Marking	II 2G Ex de IIB T3-6 Gb or II 2G Ex de IIC T3-6 Gb
Certifications	EC type-examination certificate
Ambient temperature range	-55 to +60 °C
Type series	CHEMSTAR and VARIO 1PS4/1PS5 motors
Rated voltage U_{rated}	Up to 690 V
Design	Selection of materials for temperatures down to -55 °C Group IIC or IIB Optional version possible Motors with built-on components, such as brakes and speed encoders, cannot be supplied for ambient temperatures down to -55 °C.
Note	The fan must not be blocked by ice or snow.

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

General information

Technical specifications (continued)

Terminal boxes

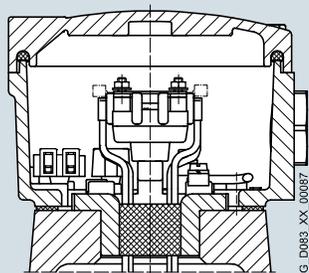
The terminal boxes comply with the type of protection "Increased safety" Ex e in accordance with EN 60079-0 and EN 60079-7. The housings are made of cast-iron and designed to IP55 degree of protection in accordance with EN 60034-5. The terminals are therefore protected from touch, dust deposits and water jets from any direction.

The position of the terminal box and cable entries can be obtained from the tables below. In frame size 90 and above, the terminal boxes can be rotated by 90° which allows the incoming supply cable to be fed in from different sides. In frame sizes 71 and 80, the terminal box can only be rotated subsequently in an authorized specialist workshop (due to opening the explosion-proof enclosure).

Monitoring devices or anti-condensation heaters are connected via auxiliary terminals in the terminal box. In frame size 132 and above, the auxiliary terminals can be installed in an auxiliary terminal box in type of protection Ex e II mounted on the side of the terminal box. The design of the terminal boxes can be seen in the schematic diagrams. The number and size of the main and auxiliary terminals as well as their characteristic data can be obtained from the tables below. Terminal boxes in type of protection "Explosion-proof enclosure" Ex d IIC according to EN 60079-0 and EN 60079-1 can be supplied on request. Separate terminal boxes for main connections and accessories are available in type of protection "Explosion-proof enclosure" for auxiliary terminals for frame sizes 200 to 500 only.

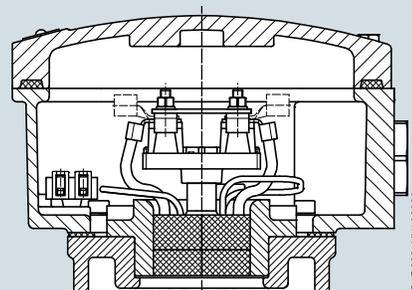
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Figure 1 Terminal box for LOHER CHEMSTAR frame sizes 71 to 112



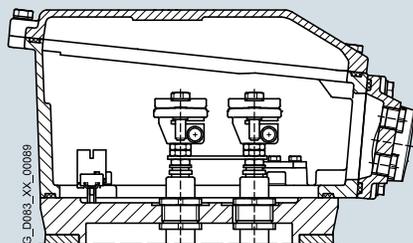
Auxiliary terminal box is not possible.

Figure 2 Terminal box for LOHER CHEMSTAR frame sizes 132 to 225



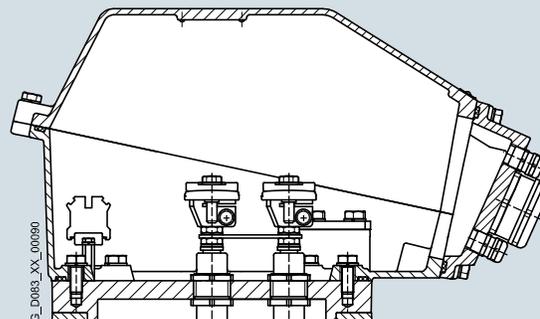
Frame sizes 132 to 160, 1 auxiliary terminal box Ex e (**W72**, **M52**) is possible, frame sizes 180 to 225, 2 auxiliary terminal boxes Ex e (**W72**, **M52**) are possible.

Figure 3 Terminal box for LOHER CHEMSTAR frame sizes 250 to 280



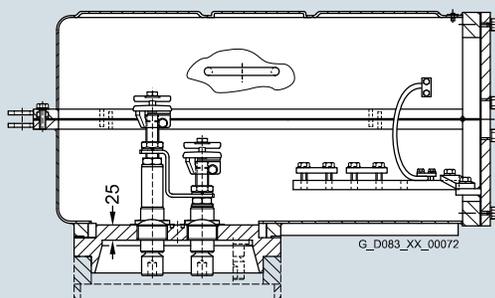
3 auxiliary terminal boxes Ex e (**W72**, **M52**) are possible.

Figure 4 Terminal box for LOHER CHEMSTAR frame sizes 315 to 355



3 auxiliary terminal boxes Ex e (**W72**, **M52**) are possible.

Figure 5 Terminal box for LOHER VARIO frame sizes 355 to 500



With the VARIO connection system, the auxiliary terminal boxes (max. 3) are mounted on the housing.

For versions with terminal box Ex d, no auxiliary terminal boxes are possible for frame sizes 71 to 112 and 1 auxiliary terminal box Ex d (**V43**) is possible for frame sizes 132 to 355.

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Technical specifications (continued)

Terminal boxes for 1PS4 and 1PS5 motors

Degree of protection: IP55

Type of protection: Ex e II, alternatively Ex d IIC acc. to EN 60079-0/EN 60079-1/EN 60079-7

Housing material: Cast-iron

Frame size	Standard terminal box					Enlarged terminal box – Option L00						
	Terminal studs	Conductor cross-section		Auxiliary terminals in main terminal box Number × max. cross-section ¹⁾	PE/ground connection max.	Fig. No. on Page 2/30	Terminal studs	Conductor cross-section		Fig. No. on Page 2/30		
		min.	max.					min.	max.			
		mm ²	mm ²	mm ²	mm ²		mm ²	mm ²				
LOHER CHEMSTAR												
71	6 × M4	1	2.5 (6) ²⁾	4 × 2.5	4	6 ²⁾	Fig. 1	6 × M5	1	10 (25) ²⁾	Fig. 2	
80												
90												
100												
112												
132	6 × M5	1	10 (25) ²⁾		25		Fig. 2	6 × M6	2.5	35 (50) ²⁾	Fig. 2	
160												
180	6 × M6	2.5	35 (50) ²⁾	12 × 4	70		Fig. 2	6 × M10	6	70	Fig. 3	
200												
225												
250	6 × M10	6 ... 70			95		Fig. 3	6 × M12	16	150	Fig. 4	
280												
315 S/M	6 × M12	16 ... 150		16 × 4	150		Fig. 4	6 × M16	16	300	Fig. 4	
315 L	6 × M16/M20 ³⁾	16 ... 300						Special connection system on request				
LOHER VARIO												
355 ... 500							Fig. 5					

Number and size of entry threads and cable glands (to be ordered specially), see table "Cable glands for 1PS4 and 1PS5 motors".

Cable glands for 1PS4 and 1PS5 motors

Frame size	Standard cable glands				Max. entry threads ⁶⁾			
	Entry thread ⁴⁾	Cable diameter ⁵⁾		Removable gland plate (for Ex e terminal box only)	Ex e terminal box		Ex d terminal box	
		Type HSK-M-Ex for Ex e mm	Type ADE 1F for Ex d mm		Metric	NPT	Metric	NPT
LOHER CHEMSTAR								
71	1 × M25 × 1.5	10 ... 16	8.5 ... 16	None	1 × M32 × 1.5	2 × 1"	2 × M40 × 1.5	2 × 1 1/4"
80								
90								
100	1 × M32 × 1.5	13 ... 20	18 ... 27.5					
112	2 × M32 × 1.5							
132					2 × M50 × 1.5	2 × 2"	2 × M63 × 1.5	2 × 2"
160	2 × M40 × 1.5	22 ... 32	23 ... 34					
180				None	2 × M63 × 1.5			
200	2 × M50 × 1.5	32 ... 38	29 ... 41					
225								
250	2 × M63 × 1.5	37 ... 44	42 ... 56	With				
280								
315					2 × M100 × 2	2 × 4"	2 × M100 × 2	2 × 4"

Additional entry threads, e.g. for PTC thermistor, heating:

- Ex e II: M20 × 1.5/D = 6 up to 12 mm
- Ex d IIC: M20 × 1.5/D = 6 up to 12 mm

Entry threads are sealed on delivery with certified plugs, cable glands can be ordered separately.

1) Rated voltage / max. working voltage 400 V / 440 V.

2) Maximum conductor cross-section with cable lug.

3) Alternatively, larger studs for higher rated current.

4) Number and size of entry threads according to DIN 42925.

5) Cable glands suitable for unshielded/non-reinforced cables and leads. Option **K54** (Ex e), **W91** (Ex d).

6) Other threads, number and size on request.

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General information

Technical specifications (continued)

Auxiliary terminal box

Degree of protection: IP55

Type of protection: Ex e II, alternatively Ex d IIC acc. to EN 60079-0/EN 60079-1/EN 60079-7

Housing material: Cast-iron

Frame size	Standard terminal box		Auxiliary terminal box		Max. configuration of auxiliary terminal boxes ²⁾			
	Main terminal box		Design	Max. connections ¹⁾ (number x max. cross-section) mm	Max. auxiliary connections	Fig. No. on Page 2/30	Auxiliary terminal box Design	Max. connections ¹⁾ (number x max. cross-section) mm
LOHER CHEMSTAR								
71	2	Fig. 1	–	–	6	Fig. 2	Cast	6 x 2.5
80								
90								
100								
112								
132	6	Fig. 2	Cast	6 x 2.5	12	Fig. 2	Screwed on	12 x 4
160								
180	12	Fig. 2	Screwed on	12 x 4	20	Fig. 3	Screwed on	36 x 4
200								
225								
250	20	Fig. 3	Screwed on	36 x 4	36	Fig. 4	Screwed on	42 x 4
280								
315 L	36	Fig. 4	Screwed on	42 x 4	Special solution on request			

Explosion-proof terminal boxes with a cast auxiliary terminal box only (max. 12 x 4 mm²), for number and size of entry threads, see table "Cable glands for 1PS5 motors".

¹⁾ Rated voltage / max. working voltage 400 V / 440 V.

²⁾ Only in conjunction with enlarged terminal box.

Technical specifications (continued)

Electrical design

The outputs and electrical values listed in the selection tables can be changed by modifying the configuration. For example, if a copper cage rotor is used in place of a die-cast aluminum rotor, an even higher degree of efficiency can be achieved.

The insulation system of this motor series is suitable for line voltages up to 1000 V. The connection system (terminal box, terminals) is designed for rated voltages up to 1000 V.

The explosion-proof motors are equipped with 6 terminals. They can be operated in star or delta. The standard connection for 400 V motors is delta connection. They are therefore suitable for 400 V Δ /690 VY. The 500 V motors are available both for 500 VY and for 500 V Δ , provided that one of the two variants is not preferred for winding reasons.

Motors of the 1PS5 series are wound in accordance with temperature class F (155 °C). Normally, they are only utilized according to class B (130 °C). In accordance with EN 60034-1, in addition to the temperature class, the thermal utilization is also stamped on the rating plate if this value lies below that of the temperature class. The fixed-voltage motors of this series are therefore stamped with "F – B". Temperature class F is only used by a few exceptions. They are indicated in the selection and ordering data and are stamped with "F".

The standard also requires that even with an unfavorable constellation, the temperature on the outer surface of the explosion-proof enclosure must not exceed the maximum permissible temperature for the respective temperature class. The motors in this list are certified for T4. The maximum permissible surface temperature is therefore 135 °C.

Operation on a frequency converter

General use of "Overcoat" double-layer enameled wire, optimized impregnation techniques and partial use of pre-formed coils with VARIO motors ensures that most motors can be converter-fed without modification of the electrical design. The maximum limits and parameters for converter-fed operation are summarized in this catalog.

For operation on a frequency converter, the motor must be fitted with PTC thermistors. These are installed in the stator winding and, in combination with a trip unit certified by the German Federal Testing Laboratory, they perform sole motor protection in the case of converter-fed operation. Motor circuit breakers can be dispensed with. PTC thermistors with a rated shutdown temperature of 145 °C ("KL145") are normally used. Converter-fed motors of this type are normally stamped with duty type S1 or S9.

Mains-fed operation

Selection of the PTC thermistor for full motor protection (sole protection) in mains-fed operation is more complex because the load case "blocked shaft, motor draws full starting current" also has to be monitored.

To protect the rotor, it may be necessary here to use only PTC thermistors with low tripping temperatures. The advantage is that all line duty types (S1 to S7) and converter-fed operation (S9) are covered. These motors are therefore stamped with S1 to S7 and S9. The larger the motor and the smaller the number of poles, the more difficult it is to achieve sole protection using PTC thermistors in mains-fed operation: due to the laws of increasing size, larger machines become ever more "rotor-critical". The sole protection limit for 4-pole motors typically lies in the region of frame size 280.

Voltage tolerances

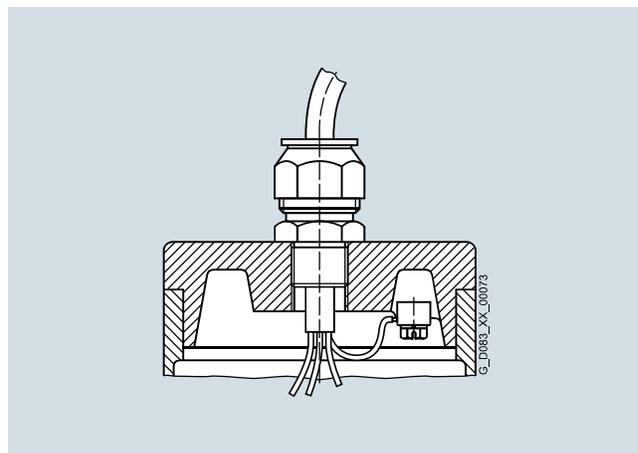
The motors are tested at -10 % of rated voltage and 100 % of rated torque, as well as at +10 % of rated voltage and 100 % of rated torque which is determined at rated output and mean voltage. It is assumed that the voltage can vary within the range of specified tolerance, but during operation the mean voltage is mainly applied to the motor (e.g. 400 V). The rated current is therefore stamped as the current that flows at rated output and mean voltage. It is sufficient to verify during testing that all temperature limits are complied with at rated torque throughout the voltage range. The motor is permitted to be operated continuously within this range.

Three-phase motors with external cables

Three-phase motors with externally routed connecting cables are used in machines or ventilation systems in which the electrical connections are routed via a separately mounted terminal box due to the space constraints.

Design

The motors correspond to the surface-cooled versions in this catalog. A gland plate is mounted in place of the terminal box (Options **G48/G49**).



Explosion protection: II 2G Ex d IIC T4 Gb

Frame sizes and types of construction: see dimensional drawings

Permissible coolant temperature: -20 to +50 °C

Connection cable (standard design): NSSHöu-J

The free length of connection cable must be specified when ordering. The standard length is 1.5 m. Two or more cable entries are used in the case of pole-changing or single-speed motors with rated current > 70 A.

Rated voltage: 1000 V

Max. operating temperature at conductor: -20 to +80 °C

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

General information

Technical specifications (continued)

Motors with built-on backstop

If reverse motion of the drive has to be prevented following switch-off, three-phase motors with mechanical backstop can be used. Backstops are maintenance-free and have individual spring-loaded clamping elements. The backstops of the type CSK are supplied with permanent lubrication. The clamping elements have a tendency to lift. In backstops of the FXM type series, the clamping elements lift automatically after approach due to the centrifugal force. Wear therefore does not occur at rated speed of the motor.

The backstop is not permitted to be used as protection against rotation in the wrong direction caused by switching despite the interlock. The direction of rotation must be specified on ordering.

The motor outputs are as specified in the selection tables in this catalog. The assignment of backstops to frame sizes is specified in the table below. Frame sizes 90 to 112 have the same dimensions as standard motors. Dimensional drawings are available for the larger types on request.

Backstops for motors of frame sizes 132 to 355

Motor	Backstop		
Frame size	No. of poles	Type	M_t Nm
132	2, 4, 6	FXM 51-25 DX	On request
160	2, 4, 6	FXM 66-25 DX	400
180	2, 4, 6	FXM 66-25 DX	400
200	2, 4, 6, 8	FXM 86-25 DX	430
225	2, 4, 6, 8	FXM 86-25 DX	430
250	2, 4, 6, 8	FXM 100-50 DX	860
280	2, 4, 6, 8	FXM 120-50 SX	860
315	2, 4, 6, 8	FXM 120-50 SX	On request
355	2	FXM 120-50 SX	On request
355	4, 6	FXM 140-50 SX	On request

With the backstops listed in the table above, motors of frame sizes 90 to 355 can be supplied in IP55 or IP56 degree of protection. Higher degrees of protection on request.

Axially-mounted forced ventilation

Forced ventilation with axially-mounted fans is mainly used with converter-fed operation. It serves to increase the motor utilization while lowering the sound level in accordance with the synchronous speed. Motors with forced ventilation are designed for rated voltage ranges in accordance with the following table. The data is shown on the rating plate on the external fan or on the motor with forced ventilation.

Special versions for higher ambient temperatures, increased vibration loading on request. Retrofitting of forced ventilation is only possible following the prior consent of Siemens Ruhstorf.

Degree of protection: IP55, available as a special version up to IP66.

Rated voltage ranges for forced ventilation on motors of the 1PS4 and 1PS5 series

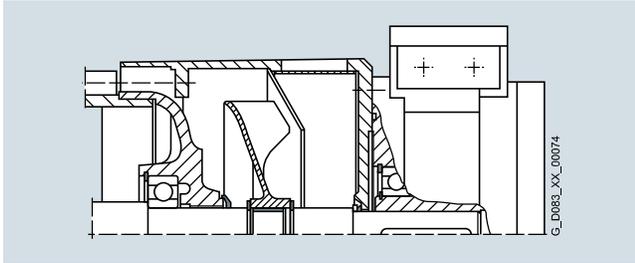
Motor	Motor type	Mains/ connection	Rated voltage range	Frequency	Rated output	Rated current max.
Frame size			V	Hz	kW	A
LOHER CHEMSTAR						
132 ... 225	<i>DN.W-071BG-04</i>	Y	400	50	0.25	0.70
	<i>DN.W-071BH-04</i>		440	60	0.44	1.05
250	<i>DN.W-071BG-04</i>	Y	400	50	0.25	0.70
	<i>DN.W-080BH-04</i>		440	60	0.90	1.90
280 ... 315	<i>DN.W-080BG-04</i>	Y	400	50	0.75	1.70
	<i>DN.W-080BH-04</i>		440	60	0.90	1.90
355	<i>DN.W-090LX-04</i>	D	400	50	1.1	2.60
					60 Hz on request	
LOHER VARIO						
355 ... 500	<i>DN.W100LD04</i>	D	400	50	3	6.60
					60 Hz on request	

Technical specifications (continued)

Built-on single-disk spring-operated brake

Design

The explosion-proof single-disk spring-operated brake is attached to the reinforced fan cover and the extended motor shaft. Otherwise, in terms of their mechanical design, the motors are identical to the surface-cooled motors in this catalog.



Voltage and frequency: Motors with a built-on brake are supplied for the voltages and frequencies specified in the output tables.

Output: The outputs specified in the selection tables are applicable to S4 duty type in accordance with EN 60034-1.

Thermal motor protection: The motors have 3 embedded PTC thermistors and are designed for sole protection in combination with a trip unit.

Possible brake size: See table of outputs

Connection: The brake is connected in the terminal box mounted on the brake.

Brake: Type 76...-B

Degree of protection acc. to EN 60034-5: IP67

Permissible ambient temperatures: -20 to +40 °C

Type of protection acc. to EN 60079-0, EN 60079-1 and EN 60079-7: II 2G Ex de IIC T5 Gb

Terminal box: II 2G Ex e II Gb

In special version with dust protection II 2D T100_C, DMT02 ATEX E 122 approval

AC connection:

Preferred voltage 230 V 1 AC, frequency 40 to 60 Hz or

DC connection:

Preferred voltages 24 V DC, 205 V DC

The single-disk spring-operated brake is an electromagnetic unit for dry-running operation. An electromagnetic field is used to release the brake which is applied using spring force.

The spring-operated brake brakes at zero current and releases when an AC or DC voltage is applied. The brake can be operated on the AC or DC side when alternating current is flowing.

The brake is equipped with a microswitch and 2 thermostatic switches. These switching elements are dimensioned for 250 V AC, 2.5 A inductive. In the control line of the motor contactor, the microswitch prevents the motor starting in opposition to the unreleased brake. The microswitch is not permitted to be used in lifting gear and elevators. The thermostatic switches (NC) connected in series with the microswitch (NO) interrupt the control circuit as soon as an impermissible temperature rise occurs in the brake. The motor is only permitted to be controlled via the microswitch of the spring-operated brake to ensure that it can never start in opposition to the unreleased brake. The brake can be equipped with a manual release on request, which allows the brake to be released manually.

If the motor is only ordered and used for S1 duty type and the built-on brake is only required as a holding brake, the motor can be protected with a motor circuit breaker in accordance with DIN VDE 0165.

Mechanical design with brake

Dust and explosion protection II for DC or single-phase AC

General technical specifications

		Brake designs	
		76 24E..B00 – DC (direct current)	76 24G..B00 – AC (alternating current)
Standard rated voltage	V	205 V DC	230 V AC
Degree of protection	–	IP67	
Temperature class	–	T5 (according to EN 60079)	
Rated torque	Nm	10 ... 270	

Technical specifications

		Brake size					
		10	11	13	16	19	24
Braking torque T_2	Nm	10	20	50	100	150	270
Max. speed n_{max}	rpm	6000	6000	3000	3000	3000	3000
Maximum switching power P_{max}	kJ/h	270	270	400	400	570	570
Maximum operating energy $(Z = 1) W_{max}$	kJ	41	41	55	55	80	80
Rated power P_{rated}	W	56	56	82	82	91	91
Apparent power P_S	VA	62	62	88	88	95	95
Application time t_1	ms	80	70	110	90	180	140
Release time t_2	ms	80	110	170	230	240	350
Moment of inertia of brake (driver and friction disk)	kg m ²	0.0025	0.0025	0.0215	0.0215	0.125	0.125
Weight m	kg	14.5	14.5	29	29	57	57

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors in cast-iron and steel versions

Selection and ordering data

P _{rated} 50 Hz	Frame size	Operating values at rated output											Motor type	Article No.	m IM B3	J kg km ²			
		η_{ra} ted,	T_{ra} ted,	IE class	η_{ra} ted,	η_{ra} ted,	η_{ra} ted,	cos ϕ rated,	I_{ra} ted,	I_{ra} ted,	I_{ra} ted,	T_{LR}/T_{ra} ted					I_{LP}/I_{ra} ted	T_{BP}/T_{ra} ted	
kW	FS	rpm	Nm	—	%	%	%	—	A	A	A	—	—	—	—	—	—		
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Efficiency: High Efficiency IE2, 0,75 kW and above in accordance with IEC 60034-30 • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																			
2-pole: 3000 rpm at 50 Hz																			
LOHER CHEMSTAR																			
0.37	071 B	2780	1.27	1)	77.5	78.5	78.3	0.87	0.79	0.63	0.46	2.5	5.0	2.5	DNGW-071BR-02 ²⁾	1PS 5 070-IBD	-4AA3	24	0.0006
0.55	071 B	2780	1.89	1)	77.5	78.5	78.3	0.86	1.19	0.95	0.69	2.5	5.0	2.5	DNGW-071BS-02 ²⁾	1PS 5 071-IBD	-4AA3	25	0.0006
0.75	080 B	2810	2.55	IE2	81.6	83.0	82.0	0.87	1.52	1.22	0.88	2.7	5.8	2.9	DNGW-080BR-02 ²⁾	1PS 5 080-IBD	-4AA3	26	0.0008
1.1	080 B	2810	3.74	IE2	81.5	82.8	82.7	0.86	2.30	1.84	1.33	2.8	5.5	2.9	DNGW-080BS-02 ²⁾	1PS 5 081-IBD	-4AA3	28	0.0008
1.5	090 L	2865	5.00	IE2	84.0	85.1	84.3	0.88	2.90	2.32	1.68	3.0	6.8	2.8	DNGW-090LR-02	1PS 5 095-IBD	-4AA3	36	0.0020
2.2	090 L	2850	7.4	IE2	84.6	85.6	85.1	0.86	4.4	3.52	2.55	3.0	6.5	3.0	DNGW-090LS-02	1PS 5 098-IBD	-4AA3	36	0.002
3	100 L	2900	9.9	IE2	86.0	86.3	85.8	0.87	5.8	4.6	3.36	2.7	7.5	3.0	DNGW-100LS-02	1PS 5 106-IBD	-4AA3	51	0.0041
4	112 M	2890	13.2	IE2	86.5	86.8	86.8	0.93	7.2	5.8	4.2	2.7	7.0	3.1	DNGW-112MS-02	1PS 5 113-IBD	-4AA3	66	0.0075
5.5	132 S	2910	18.0	IE2	88.5	89.9	89.2	0.90	10.0	8.0	5.8	2.6	6.7	3.1	DNGW-132SR-02	1PS 5 131-IBD	-4AA3	83	0.014
7.5	132 S	2915	24.6	IE2	89.5	90.1	89.5	0.91	13.3	10.6	7.7	2.7	6.8	3.0	DNGW-132SS-02	1PS 5 132-IBD	-4AA3	95	0.020
11	160 M	2955	36	IE2	90.7	91.0	90.0	0.90	19.5	15.6	11.3	2.1	7.5	2.8	DNGW-160MR-02	1PS 5 163-IBD	-4AA3	176	0.045
15	160 M	2955	48	IE2	91.3	92.1	91.9	0.89	26.5	21.5	15.4	2.1	7.0	2.8	DNGW-160MS-02	1PS 5 165-IBD	-4AA3	176	0.092
18.5	160 L	2955	60	IE2	91.4	92.2	91.9	0.89	33.0	26.5	19.0	2.1	7.0	2.8	DNGW-160LS-02	1PS 5 166-IBD	-4AA3	192	0.092
22	180 M	2960	71	IE2	92.5	93.0	92.8	0.90	38.0	30.5	22.0	2.2	6.8	2.9	DNGW-180MS-02	1PS 5 183-IBD	-4AA3	246	0.16
30	200 L	2955	97	IE2	92.0	92.3	91.7	0.87	54.0	43.5	31.5	2.5	6.9	3.3	DNGW-200LR-02	1PS 5 206-IBD	-4AA3	333	0.20
37	200 L	2960	119	IE2	92.5	92.8	92.3	0.88	66.0	52.0	38.0	2.7	7.4	3.5	DNGW-200LS-02	1PS 5 208-IBD	-4AA3	349	0.23
45	225 M	2965	145	IE2	92.9	93.1	92.5	0.88	79.0	64.0	46.0	2.3	7.8	2.6	DNGW-225MS-02	1PS 5 223-IBD	-4AA3	420	0.34
55	250 M	2975	177	IE2	93.8	93.9	93.2	0.86	98.0	79.0	57.0	2.1	8.0	2.9	DNGW-250MM-02	1PS 5 253-IBD	-4AA3	540	0.45
75	280 S	2980	240	IE2	94.4	93.9	92.4	0.89	129	103	75.0	2.1	7.3	3.0	DNGW-280SL-02	1PS 5 280-IBD	-4AA3	775	0.88
90	280 M	2980	288	IE2	94.4	94.1	92.6	0.90	153	122	89.0	2.0	6.3	2.5	DNGW-280MM-02	1PS 5 283-IBD	-4AA3	830	1.03
110	315 S	2980	352	IE2	94.8	94.3	92.9	0.88	190	152	110	2.2	6.7	2.5	DNGW-315SL-02	1PS 5 311-IBD	-4AA3	1030	1.55
132	315 M	2980	423	IE2	95.1	95.0	94.2	0.89	225	180	130	2.0	6.3	2.4	DNGW-315ML-02	1PS 5 313-IBD	-4AA3	1080	1.85
160	315 M	2980	513	IE2	95.6	95.6	95.0	0.89	270	215	157	2.3	6.8	2.6	DNGW-315MN-02	1PS 5 315-IBD	-4AA3	1160	2.2
200	315 L	2980	641	IE2	95.8	95.8	95.2	0.89	340	270	196	2.6	7.3	2.7	DNGW-315LL-02	1PS 5 316-IBD	-4AA3	1390	2.8
250	315 L	2985	800	IE2	95.8	96.1	95.8	0.90	420	335	245	2.6	7.3	2.7	DNGW-315LN-02	1PS 5 318-IBD	-4AA3	1570	3.5
315	355 M	2984	1008	IE2	95.6	95.4	94.5	0.88	540	432	313	1.6	6.8	2.3	DNGW-355MR-02 ³⁾	1PS 5 353-IBD	-4AA3	2520	4.8
360	355 M	2984	1152	IE2	95.9	95.6	95.0	0.89	610	488	354	1.7	6.8	2.4	DNGW-355MS-02 ³⁾	1PS 5 355-IBD	-4AA3	2660	5.3
460	355 M	2985	1472	1)	96.3	96.3	95.7	0.90	770	616	446	1.9	6.8	2.6	DNGW-355MT-02 ³⁾	1PS 5 357-IBD	-4AA3	2800	6.4
LOHER VARIO																			
400	355 L	2985	1279	1)	96.7	96.7	96.1	0.91	655	525	380	1.4	7.9	3.2	DNS -355LD-02	1PS 358-IBH	-4AA0	2250	4.0
450	355 L	2978	1443	1)	96.4	96.5	96.0	0.91	740	590	430	0.95	6.2	2.55	DNS -355LX-02	1PS 358-IBJ	-4AA0	2600	5.0
450	400 L	2984	1440	1)	96.5	96.5	95.9	0.90	745	595	430	0.80	6.2	2.8	DNS -400LL-02	1PS 404-IBJ	-4AA0	3000	6.0
500	400 L	2982	1601	1)	96.6	96.7	96.2	0.91	820	655	475	0.80	5.9	2.55	DNS -400LN-02	1PS 405-IBJ	-4AA0	3200	7.0
560	400 L	2983	1792	1)	96.8	96.8	96.3	0.91	915	730	530	0.85	6.2	2.7	DNS -400LN-02	1PS 407-IBJ	-4AA0	3200	7.0
630	400 L	2984	2016	1)	96.8	96.8	96.3	0.91	—	825	595	0.85	6.2	2.6	DNS -400LX-02	1PS 408-IBJ	-4AA0	3500	8.5
630	450 L	2986	2014	1)	96.7	96.6	96.0	0.91	—	830	600	0.75	6.2	2.7	DNS -450LL-02	1PS 453-IBJ	-4AA0	4200	11
710	450 L	2986	2270	1)	96.8	96.8	96.2	0.91	—	925	670	0.80	6.3	2.8	DNS -450LL-02	1PS 455-IBJ	-4AA0	4200	11
800	450 L	2986	2557	1)	96.9	96.9	96.3	0.91	—	1050	760	0.80	6.3	2.8	DNS -450LN-02	1PS 457-IBJ	-4AA0	4500	13
900	450 L	2985	2879	1)	97.0	97.0	96.5	0.91	—	1170	850	0.85	6.4	2.8	DNS -450LN-02	1PS 458-IBJ	-4AA0	4500	13
1000	500 L	2986	3198	1)	96.6	96.5	95.6	0.90	—	960	850	0.85	6.4	2.7	DNS -500LL-02	1PS 505-IBJ	-4AA0	6400	24
1200	500 L	2990	3831	1)	96.9	96.8	96.1	0.91	—	1135	975	0.75	6.6	2.8	DNS -500LN-02	1PS 508-IBJ	-4AA0	6400	35
Enclosures																			
Ex de IIB/Ex d IIB												Frame size	L	4	—	Order code	—		
Ex de IIC/Ex d IIC												Frame size	W	5	—	Order code	—		
Operating modes																			
Mains-fed operation												Frame size	—	—	—	Order code	—		
Converter-fed operation, standard insulation												71 ... 450 (≤ 800 kW)	—	0	—	Order code	—		
Converter-fed operation, standard insulation												71 ... 400	—	1	—	Order code	—		
Converter-fed operation with special insulation (derating approx. 5 %)												160 ... 500	—	2	—	Order code	—		
Mains-fed operation, pre-formed coil												450 (> 800 kW) ... 500	—	3	—	Order code	—		
Converter-fed operation, pre-formed coil												450 ... 500	—	4	—	Order code	—		
Voltages																			
690 VΔ, 50 Hz												Frame size	—	—	—	Order code	—		
230 V/400 V, 50 Hz												355 ... 500	—	0	—	Order code	—		
500 VY, 50 Hz												71 ... 112	—	1	—	Order code	—		
500 VΔ, 50 Hz												71 ... 315	—	3	—	Order code	—		
400 V/690 V, 50 Hz												355 ... 450	—	5	—	Order code	—		
690 VY, 50 Hz												71 ... 400	—	6	—	Order code	—		
For other voltages see Page 2/54												71 ... 500	—	8	—	Order code	—		
												71 ... 500	—	9	—	Order code	—		
Types of construction																			
IM B3												Frame size	—	—	—	Order code	—		
IM B5												71 ... 500	—	0	—	Order code	—		
IM B34												71 ... 315	—	1	—	Order code	—		
IM B14												71 ... 112	—	2	—	Order code	—		
IM V1/cover												71 ... 112	—	3	—	Order code	—		
IM B35												71 ... 400	—	4	—	Order code	—		
IM B35												71 ... 500	—	6	—	Order code	—		
For other types of construction see from Page 1/28												71 ... 500	—	9	—	Order code	—		

1) Outside the IE code classification according to IEC 60034-30.

3) Direction of rotation must be specified (order code K97 or K98).

2) Variant can be supplied as Ex nA, Loher type changes to ANGK....

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors in cast-iron and steel versions

Selection and ordering data (continued)

P _{ra} ted, 50 Hz kW	Frame size	Operating values at rated output										Motor type	Article No.	m IM B3	J kgm ²			
		n _{ra} ted, 50 Hz	T _{ra} ted, 50 Hz	IE class	η _{ra} ted, 50 Hz	η _{ra} ted, 50 Hz	η _{ra} ted, 50 Hz	cos φ rated	I _{ra} ted, 400 V	I _{ra} ted, 500 V	I _{ra} ted, 690 V					T _L /I _{ra} ted	T _L /I _{ra} ted	T _B /I _{ra} ted
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Efficiency: High Efficiency IE2, 0.75 kW and above in accordance with IEC 60034-30 • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																		
4-pole: 1500 rpm at 50 Hz																		
LOHER CHEMSTAR																		
0.25	071 B	1385	1.72	1)	71.0	72.3	72.0	0.76	0.67	0.54	0.39	2.0	4.0	2.1	DNGW-071BR-04 2)	1PS 5070- BD - -4BA3	24	0.0015
0.37	071 B	1400	2.52	1)	74.7	75.6	73.2	0.76	0.94	0.75	0.54	2.2	4.2	2.0	DNGW-071BS-04 2)	1PS 5071- BD - -4BA3	24	0.0020
0.55	080 B	1400	3.75	1)	77.5	79.0	78.0	0.75	1.37	1.10	0.79	2.2	4.2	2.2	DNGW-080BR-04 2)	1PS 5080- BD - -4BA3	27	0.0030
0.75	080 B	1460	4.91	IE2	84.9	84.9	82.9	0.77	1.68	1.34	0.97	2.0	6.3	2.5	DNGW-080BS-04 2)	1PS 5081- BD - -4BA3	28	0.0030
1.1	090 L	1460	7.2	IE2	86.4	87.2	86.3	0.85	2.15	1.72	1.25	1.9	6.8	2.8	DNGW-090LR-04	1PS 5095- BD - -4BA3	34	0.0044
1.5	090 L	1455	9.8	IE2	86.1	86.5	85.2	0.81	3.10	2.48	1.80	1.9	6.7	2.8	DNGW-090LS-04	1PS 5098- BD - -4BA3	37	0.0044
2.2	100 L	1455	14.4	IE2	87.1	87.8	86.8	0.83	4.4	3.52	2.55	1.7	6.4	2.4	DNGW-100LR-04	1PS 5106- BD - -4BA3	53	0.0060
3	100 L	1455	19.7	IE2	86.0	86.3	84.7	0.80	6.3	5.0	3.65	2.0	6.3	2.6	DNGW-100LS-04	1PS 5108- BD - -4BA3	55	0.0071
4	112 M	1460	26.2	IE2	88.8	89.4	88.8	0.84	7.8	6.2	4.5	1.9	6.8	2.5	DNGW-112MS-04	1PS 5113- BD - -4BA3	66	0.0126
5.5	132 S	1455	36.1	IE2	89.0	89.7	89.2	0.85	10.5	8.4	6.1	2.6	7.6	2.7	DNGW-132SR-04	1PS 5131- BD - -4BA3	93	0.030
7.5	132 M	1470	48.7	IE2	90.2	90.7	90.1	0.84	14.3	11.4	8.3	2.0	7.6	2.8	DNGW-132MS-04	1PS 5133- BD - -4BA3	102	0.030
11	160 M	1460	71	IE2	90.5	91.4	91.6	0.81	21.7	16.7	12.1	2.1	6.8	2.6	DNGW-160MR-04	1PS 5163- BD - -4BA3	176	0.077
15	160 L	1460	98	IE2	91.4	92.0	92.2	0.81	29.4	22.5	16.3	2.1	6.5	2.7	DNGW-160LS-04	1PS 5166- BD - -4BA3	192	0.098
18.5	180 M	1470		IE2	92.3	92.8	92.4	0.83	34.9	27.5	20.0	3.3	7.6	3.0	DNGW-180MR-04	1PS 5183- BD - -4BA3	246	0.16
22	180 L	1470	143	IE2	93.0	92.3	92.0	0.83	41.7	32.5	23.5	3.0	7.0	2.6	DNGW-180LS-04	1PS 5186- BD - -4BA3	255	0.16
30	200 L	1470	195	IE2	92.3	93.2	93.4	0.83	56.5	45.0	33.0	1.5	6.0	2.5	DNGW-200LS-04	1PS 5206- BD - -4BA3	333	0.27
37	225 S	1480	240	IE2	93.5	93.9	93.4	0.81	71.0	52.0	38.0	3.0	7.3	2.9	DNGW-225SR-04	1PS 5220- BD - -4BA3	415	0.37
45	225 M	1480	291	IE2	93.5	93.9	93.4	0.81	71.0	65.0	47.5	3.0	7.3	2.9	DNGW-225MS-04	1PS 5223- BD - -4BA3	445	0.37
55	250 M	1480	355	IE2	93.7	93.9	93.5	0.85	97.0	78.0	56.0	2.7	6.8	3.0	DNGW-250MM-04	1PS 5253- BD - -4BA3	560	0.75
75	280 S	1480	484	IE2	94.4	94.2	93.8	0.87	137	109	79.0	2.5	6.8	3.0	DNGW-280SL-04	1PS 5280- BD - -4BA3	820	1.3
90	280 M	1480	581	IE2	94.5	94.3	93.6	0.87	162	129	94.0	2.6	7.3	3.1	DNGW-280MM-04	1PS 5283- BD - -4BA3	870	1.4
110	315 S	1485	707	IE2	94.6	94.6	94.0	0.86	200	164	119	2.7	7.4	3.0	DNGW-315SL-04	1PS 5311- BD - -4BA3	1020	2.0
132	315 M	1485	848	IE2	95.0	94.9	94.6	0.87	240	191	138	2.7	7.1	2.9	DNGW-315ML-04	1PS 5313- BD - -4BA3	1110	2.3
160	315 M	1485	1028	IE2	95.3	95.8	95.7	0.85	290	230	165	2.8	7.2	3.1	DNGW-315MN-04	1PS 5315- BD - -4BA3	1190	2.8
200	315 L	1488	2184	IE2	95.5	95.8	95.8	0.85	360	285	205	3.1	7.5	3.2	DNGW-315LL-04	1PS 5316- BD - -4BA3	1400	3.5
250	315 L	1487	1602	IE2	95.6	95.9	95.8	0.85	460	355	260	3.1	7.7	3.2	DNGW-315LM-04	1PS 5317- BD - -4BA3	1520	4.2
315	355 M	1488	2022	IE2	95.5	95.6	95.0	0.85	560	448	325	2.0	6.8	2.2	DNGW-355MR-04 3)	1PS 5353- BD - -4BA3	2480	6.1
360	355 M	1488	2310	IE2	95.7	95.8	95.2	0.85	640	512	371	2.2	6.9	2.2	DNGW-355MS-04 3)	1PS 5355- BD - -4BA3	2610	6.8
460	355 M	1488	2952	1)	96.0	96.1	95.8	0.86	800	640	464	2.2	7.1	2.2	DNGW-355MF-04 3)	1PS 5357- BD - -4BA3	2750	8.5
LOHER VARIO																		
400	355 L	1491	2561	1)	96.7	96.7	96.1	0.86	690	552	400	1.25	6.7	2.4	DNS -355LD-04	1PS 350- BH - -4BA0	2500	8.5
450	355 L	1491	2880	1)	96.6	96.7	96.1	0.86	785	630	457	1.1	6.2	2.4	DNS -355LN-04	1PS 357- BJ - -4BA0	2900	9.0
500	355 L	1492	3200	1)	96.7	96.7	96.2	0.85	875	700	505	1.0	6.2	2.4	DNS -355LX-04	1PS 358- BJ - -4BA0	3000	9.5
500	400 L	1492	3200	1)	96.6	96.6	96.0	0.87	855	685	495	1.1	6.2	2.6	DNS -400LL-04	1PS 404- BJ - -4BA0	3500	13.0
560	400 L	1492	3583	1)	96.7	96.7	96.1	0.88	950	760	550	1.1	6.2	2.5	DNS -400LN-04	1PS 405- BJ - -4BA0	3700	15.0
630	400 L	1492	4031	1)	96.8	96.8	96.2	0.88	1070	855	620	1.1	6.3	2.5	DNS -400LN-04	1PS 407- BJ - -4BA0	3700	15.0
710	400 L	1492	4544	1)	96.9	96.9	96.4	0.88	1200	960	695	1.05	6.3	2.5	DNS -400LX-04	1PS 408- BJ - -4BA0	3900	17.0
800	450 L	1493	5114	1)	96.9	96.9	96.3	0.88	1355	1085	785	1.0	6.6	2.5	DNS -450LL-04	1PS 455- BJ - -4BA0	4500	24.5
900	450 L	1493	5755	1)	97.0	97.0	96.4	0.88	-	1215	880	1.05	6.6	2.5	DNS -450LN-04	1PS 457- BJ - -4BA0	5000	29.0
950	450 L	1493	6076	1)	97.0	97.0	96.5	0.88	-	1285	930	1.05	6.6	2.6	DNS -450LN-04	1PS 458- BJ - -4BA0	5000	29.0
1000	500 L	1494	6390	1)	96.9	96.9	96.2	0.88	-	980	0.85	6.2	2.6	DNS -500LL-04	1PS 504- BJ - -4BA0	6000	43.0	
1120	500 L	1493	7160	1)	97.0	97.0	96.4	0.88	-	1095	0.80	6.0	2.6	DNS -500LL-04	1PS 505- BJ - -4BA0	6000	43.0	
1250	500 L	1494	7990	1)	97.0	96.9	96.3	0.88	-	-	0.80	6.5	2.6	DNS -500LN-04	1PS 507- BJ - -4BA0	6700	54.0	
1400	500 L	1494	8940	1)	97.0	97.0	96.3	0.87	-	-	1385	0.90	7.2	2.6	DNS -500LN-04	1PS 508- BJ - -4BA0	6700	54.0
Enclosures																		
Ex de IIB/Ex d IIB																		
Ex de IIC/Ex d IIC																		
Operating modes																		
Mains-fed operation																		
Converter-fed operation, standard insulation																		
Converter-fed operation with special insulation (derating approx. 5 %)																		
Mains-fed operation, pre-formed coil																		
Converter-fed operation, pre-formed coil																		
Voltages																		
690 VΔ, 50 Hz																		
230 V/400 V, 50 Hz																		
500 VY, 50 Hz																		
500 VΔ, 50 Hz																		
400 V/690 V, 50 Hz																		
690 VY, 50 Hz																		
For other voltages see Page 2/54																		
Types of construction																		
IM B3																		
IM B5																		
IM B34																		
IM B14																		
IM V1/cover																		
IM B35																		
For other types of construction see from Page 1/28																		

1) Outside the IE code classification according to IEC 60034-30.

3) Direction of rotation must be specified (order code K97 or K98).

2) Variant can be supplied as Ex nA, Loher type changes to **ANGK**,...



Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors in cast-iron and steel versions

Selection and ordering data (continued)

P _{rated} 50 Hz	Frame size	Operating values at rated output										Motor type	Article No.	m IM B3	J kgm ²			
		η_{ra} ted,	T_{ra} ted,	IE class	η_{ra} ted,	η_{ra} ted,	η_{ra} ted,	$\cos\phi$ rated,	I_{ra} ted,	I_{ra} ted,	I_{ra} ted,					T_{LR}/T_{ra} ted	I_{LR}/I_{ra} ted	T_B/T_{ra} ted
kW	FS	rpm	Nm	%	%	%	%	A	A	A	-	-	-		kg	kgm ²		
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																		
8-pole: 750 rpm at 50 Hz																		
LOHER CHEMSTAR																		
0.12	071 B	680	1.69	1)	51.0	51.5	45.0	0.66	0.51	0.41	0.30	1.9	2.4	2.0	DNGW-071BS-08 ²⁾	1PS 5 071- BD - -4DA3	20	0.0015
0.25	080 B	680	3.51	1)	56.0	55.4	50.0	0.66	0.98	0.78	0.57	1.7	2.3	2.0	DNGW-080BS-08 ²⁾	1PS 5 081- BD - -4DA3	27	0.0020
0.37	090 L	700	5.0	1)	67.0	67.5	64.0	0.60	1.33	1.06	0.77	1.7	2.5	2.0	DNGW-090LR-08	1PS 5 095- BD - -4DA3	35	0.0036
0.55	090 L	700	7.5	1)	69.5	69.5	65.0	0.60	1.90	1.52	1.10	1.7	2.8	2.0	DNGW-090LS-08	1PS 5 098- BD - -4DA3	35	0.0044
0.75	100 L	700	10.2	1)	71.9	70.2	66.0	0.70	2.15	1.72	1.25	2.0	3.7	2.1	DNGW-100LR-08	1PS 5 106- BD - -4DA3	55	0.010
1.1	100 L	710	14.8	1)	74.7	72.2	68.5	0.70	3.05	2.44	1.77	1.5	4.0	2.0	DNGW-100LS-08	1PS 5 108- BD - -4DA3	55	0.010
1.5	112 M	710	20.2	1)	78.0	78.5	76.5	0.73	3.80	3.04	2.20	1.8	4.0	2.0	DNGW-112MS-08	1PS 5 113- BD - -4DA3	65	0.016
2.2	132 S	715	29.4	1)	82.5	83.2	81.5	0.73	5.3	4.2	3.07	1.7	4.5	2.1	DNGW-132SR-08	1PS 5 131- BD - -4DA3	90	0.033
3	132 M	715	40.1	1)	83.8	84.5	82.9	0.74	7.0	5.6	4.1	1.8	4.5	2.2	DNGW-132MR-08	1PS 5 133- BD - -4DA3	90	0.045
4	160 M	720	53	1)	87.3	88.0	87.5	0.80	8.3	6.6	4.8	1.8	5.5	2.2	DNGW-160MR-08	1PS 5 163- BD - -4DA3	176	0.12
5.5	160 M	720	73	1)	87.3	88.0	87.5	0.80	11.4	9.1	6.6	1.7	5.6	2.2	DNGW-160MS-08	1PS 5 165- BD - -4DA3	176	0.12
7.5	160 L	720	99	1)	87.6	88.7	88.5	0.80	15.4	12.4	9.0	1.7	5.6	2.2	DNGW-160LS-08	1PS 5 166- BD - -4DA3	192	0.16
11	180 L	720	146	1)	87.6	88.5	88.0	0.80	22.5	18.1	13.1	1.8	5.0	2.0	DNGW-180LS-08	1PS 5 186- BD - -4DA3	255	0.28
15	200 L	725	198	1)	89.8	90.0	89.5	0.78	31.0	24.5	17.9	2.4	5.2	2.2	DNGW-200LR-08	1PS 5 206- BD - -4DA3	333	0.49
18.5	225 S	735	240	1)	90.0	90.5	89.8	0.78	38.0	30.5	22.0	2.3	5.5	2.5	DNGW-225SR-08	1PS 5 220- BD - -4DA3	395	0.82
22	225 M	735	286	1)	91.0	91.2	90.5	0.78	44.5	36.0	26.0	2.3	5.8	2.5	DNGW-225MS-08	1PS 5 223- BD - -4DA3	430	0.92
30	250 M	735	390	1)	91.3	91.5	90.4	0.80	59.0	47.5	34.5	1.9	5.3	2.2	DNGW-250MM-08	1PS 5 253- BD - -4DA3	560	1.1
37	280 S	740	477	1)	92.0	92.1	91.0	0.80	73.0	58.0	42.0	2.0	5.3	2.1	DNGW-280SL-08	1PS 5 280- BD - -4DA3	780	1.9
45	280 M	740	581	1)	92.4	92.5	91.5	0.80	88.0	70.0	51.0	2.0	5.2	2.1	DNGW-280MM-08	1PS 5 283- BD - -4DA3	850	2.2
55	315 S	743	707	1)	94.0	94.4	94.3	0.78	108	87.0	63.0	1.6	6.2	2.1	DNGW-315SL-08	1PS 5 311- BD - -4DA3	1000	3.4
75	315 M	742	965	1)	93.8	94.3	94.2	0.79	146	117	85.0	1.6	6.2	2.0	DNGW-315ML-08	1PS 5 313- BD - -4DA3	1170	4.1
90	315 M	742	1158	1)	94.0	94.2	94.0	0.79	175	140	101	1.7	6.3	2.0	DNGW-315MM-08	1PS 5 314- BD - -4DA3	1240	4.8
110	315 M	742	1416	1)	94.2	94.3	94.0	0.80	210	169	122	1.6	6.0	2.0	DNGW-315MN-08 ³⁾	1PS 5 315- BD - -4DA3	1240	5.2
132	315 L	742	1699	1)	94.4	94.7	94.6	0.79	255	205	148	1.6	6.5	2.0	DNGW-315LL-08	1PS 5 316- BD - -4DA3	1390	6.8
160	315 L	742	2059	1)	94.6	94.6	94.0	0.79	310	245	179	1.5	6.5	2.5	DNGW-315LM-08 ³⁾	1PS 5 317- BD - -4DA3	1530	7.2
LOHER VARIO																		
200	355 L	744	2566	1)	95.2	95.4	94.8	0.82	370	295	214	1.15	5.8	2.35	DNS -355LB-08	1PS 356- BH - -4DA0	2250	14.7
225	355 L	744	2886	1)	95.3	95.4	94.8	0.81	420	335	243	1.15	5.8	2.4	DNS -355LC-08	1PS 357- BH - -4DA0	2500	15.7
250	355 L	744	3206	1)	95.3	95.4	94.8	0.81	466	373	270	1.2	5.8	2.45	DNS -355LD-08	1PS 358- BH - -4DA0	2600	17.0
280	355 L	743	3597	1)	95.8	96.0	95.6	0.81	520	415	300	1.15	5.2	2.3	DNS -355LN-08	1PS 357- BJ - -4DA0	2700	12.5
315	355 L	743	4049	1)	95.8	96.0	95.6	0.81	580	465	335	1.05	5.1	2.2	DNS -355LX-08	1PS 358- BJ - -4DA0	2850	13.5
355	400 L	743	4559	1)	96.0	96.1	95.6	0.81	655	525	380	1.0	5.1	2.3	DNS -400LL-08	1PS 404- BJ - -4DA0	3400	17.5
400	400 L	744	5136	1)	96.1	96.2	95.8	0.82	735	585	425	0.95	5.2	2.25	DNS -400LN-08	1PS 407- BJ - -4DA0	3700	21.0
450	400 L	743	5779	1)	96.1	96.3	95.9	0.81	830	665	480	0.95	5.0	2.25	DNS -400LX-08	1PS 408- BJ - -4DA0	3900	23.0
500	450 L	745	6411	1)	96.5	96.6	96.1	0.83	900	720	520	0.85	5.2	2.2	DNS -450LL-08	1PS 455- BJ - -4DA0	4700	35.5
560	450 L	745	7178	1)	96.5	96.6	96.1	0.84	1000	800	580	0.85	5.4	2.25	DNS -450LN-08	1PS 457- BJ - -4DA0	5100	42.0
630	450 L	745	8075	1)	96.6	96.7	96.2	0.83	1130	905	655	0.90	5.3	2.25	DNS -450LN-08	1PS 458- BJ - -4DA0	5100	42.0
670	450 L	746	8579	1)	96.7	96.7	96.3	0.83	1210	965	700	0.85	5.2	2.3	DNS -450LX-08	1PS 450- BJ - -4DA0	5300	46.0
710	500 L	746	9086	1)	96.7	96.8	96.2	0.85	1240	995	720	0.85	5.8	2.55	DNS -500LL-08	1PS 504- BJ - -4DA0	6200	73.0
800	500 L	746	10242	1)	96.7	96.8	96.4	0.85	-	1120	810	0.85	5.6	2.45	DNS -500LL-08	1PS 505- BJ - -4DA0	6200	73.0
900	500 L	745	11530	1)	96.5	96.6	96.1	0.84	-	1285	930	1.0	5.5	2.2	DNS -500LN-08	1PS 507- BJ - -4DA0	6900	88.0
950	500 L	746	12152	1)	96.7	96.7	96.1	0.83	-	-	990	0.95	5.9	2.4	DNS -500LX-08	1PS 508- BJ - -4DA0	7100	96.0
Enclosures																		
Ex de IIB/Ex d IIB											Frame size	L	4			Order code		
Ex de IIC/Ex d IIC											Frame size	W	5			-		
Operating modes																		
Mains-fed operation											Frame size			0		Order code		
Converter-fed operation, standard insulation											Frame size			1		-		
Converter-fed operation with special insulation (derating approx. 5 %)											Frame size			2		-		
Mains-fed operation, pre-formed coil											Frame size			3		-		
Converter-fed operation, pre-formed coil											Frame size			4		-		
Voltages																		
690 VΔ, 50 Hz											Frame size			0		Order code		
230 V/400 V, 50 Hz											Frame size			1		-		
500 VY, 50 Hz											Frame size			3		-		
500 VΔ, 50 Hz											Frame size			5		-		
400 V/690 V, 50 Hz											Frame size			6		-		
690 VY, 50 Hz											Frame size			8		-		
For other voltages see Page 2/54											Frame size			9		...		
Types of construction																		
IM B3											Frame size			0		Order code		
IM B5											Frame size			1		-		
IM B34											Frame size			2		-		
IM B14											Frame size			3		-		
IM V1/cover											Frame size			4		-		
IM B35											Frame size			6		-		
For other types of construction see from Page 1/28											Frame size			9		...		

1) Outside the IE code classification according to IEC 60034-30.

3) Rated output, partial utilization up to 155 °C (F).

2) Variant can be supplied as Ex nA, Loher type changes to AN GK,...



Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors in cast-iron and steel versions

Selection and ordering data (continued)

P _{ra} ted, 50 Hz	Frame size	Operating values at rated output											Motor type	Article No.	m IM B3	J	
		n _{ra} ted, 50 Hz	T _{ra} ted, 50 Hz	IE class	η _{ra} ted, 4/4	η _{ra} ted, 3/4	η _{ra} ted, 2/4	cos φ rated, 4/4	I _{ra} ted, 400 V	I _{ra} ted, 500 V	I _{ra} ted, 690 V	T _{LR} / T _{ra}					I _{LR} / I _{ra}
kW	FS	rpm	Nm	–	%	%	%	–	A	A	A	–	–	–	kg	kgm ²	
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																	
10-pole: 600 rpm at 50 Hz																	
LOHER CHEMSTAR on request																	
LOHER VARIO																	
160	355 L	594	2570	1)	94.4	94.5	94.0	0.82	298	238	172	1.0	5.0	2.0	DNS -355LB-10	1PS 356-BH-4EA0	2250 15.0
180	355 L	594	2889	1)	94.6	94.7	94.0	0.81	338	271	196	1.05	5.3	2.15	DNS -355LC-10	1PS 357-BH-4EA0	2500 16.5
200	355 L	594	3211	1)	94.6	94.8	94.1	0.81	376	300	218	1.05	5.1	2.05	DNS -355LD-10	1PS 358-BH-4EA0	2600 18.0
225	355 L	593	3620	1)	95.2	95.5	95.1	0.80	425	340	245	1.1	4.8	2.15	DNS -355LX-10	1PS 358-BJ-4EA0	2850 19.0
250	400 L	594	4014	1)	95.4	95.7	95.2	0.80	475	380	275	0.95	4.7	2.05	DNS -400LL-10	1PS 404-BJ-4EA0	3400 27.0
280	400 L	595	4495	1)	95.6	95.8	95.3	0.81	520	415	300	0.95	4.7	2.05	DNS -400LN-10	1PS 405-BJ-4EA0	3700 32.0
315	400 L	595	5058	1)	95.6	95.8	95.4	0.80	595	475	345	0.95	4.7	2.05	DNS -400LN-10	1PS 407-BJ-4EA0	3700 32.0
355	400 L	595	5700	1)	95.8	96.0	95.6	0.80	665	530	385	0.95	4.8	2.1	DNS -400LX-10	1PS 408-BJ-4EA0	3900 35.0
400	450 L	595	6418	1)	96.0	96.1	95.5	0.80	750	600	435	1.0	4.9	2.1	DNS -450LL-10	1PS 454-BJ-4EA0	4700 42.0
450	450 L	595	7221	1)	96.1	96.2	95.6	0.81	835	670	485	0.95	4.8	2.05	DNS -450LN-10	1PS 455-BJ-4EA0	5100 50.0
500	450 L	595	8020	1)	96.2	96.3	95.7	0.80	940	750	545	0.95	5.0	2.15	DNS -450LN-10	1PS 457-BJ-4EA0	5100 50.0
520	450 L	595	8336	1)	96.2	96.2	95.6	0.79	985	785	570	1.0	5.1	2.2	DNS -450LX-10	1PS 458-BJ-4EA0	5300 55.0
560	500 L	596	8965	1)	96.1	96.1	95.3	0.80	1050	840	610	0.85	5.3	2.35	DNS -500LL-10	1PS 504-BJ-4EA0	6200 82.0
630	500 L	596	10082	1)	96.2	96.2	95.4	0.80	1180	945	685	0.90	5.3	2.4	DNS -500LN-10	1PS 505-BJ-4EA0	7000 98.0
670	500 L	597	10719	1)	96.3	96.2	95.4	0.80	1260	1005	730	0.95	5.5	2.45	DNS -500LN-10	1PS 507-BJ-4EA0	7000 98.0
750	500 L	597	11998	1)	96.4	96.3	95.5	0.79	–	–	820	0.95	5.5	2.45	DNS -500LX-10	1PS 508-BJ-4EA0	7200 108
12-pole: 500 rpm at 50 Hz																	
LOHER CHEMSTAR on request																	
LOHER VARIO																	
140	355 L	492	2713	1)	93.8	94.0	93.2	0.74	292	235	170	0.90	4.4	1.95	DNS -355LB-12	1PS 356-BH-4FA0	2250 15.0
160	355 L	493	3097	1)	94.1	94.3	93.8	0.78	313	250	181	0.95	4.6	2.1	DNS -355LC-12	1PS 357-BH-4FA0	2500 17.0
180	355 L	494	3481	1)	94.3	94.5	93.9	0.77	355	285	205	1.0	4.7	2.15	DNS -355LD-12	1PS 358-BH-4FA0	2600 19.0
190	355 L	494	3672	1)	94.5	94.7	94.3	0.77	375	300	218	0.95	4.6	2.2	DNS -355LX-12	1PS 358-BJ-4FA0	2850 18.5
200	400 L	494	3861	1)	94.9	95.1	94.7	0.78	390	310	225	0.95	4.6	2.05	DNS -400LL-12	1PS 404-BJ-4FA0	3400 26.5
225	400 L	495	4341	1)	95.1	95.3	94.9	0.79	430	345	250	1.0	4.7	2.15	DNS -400LN-12	1PS 405-BJ-4FA0	3700 32.0
250	400 L	495	4824	1)	95.2	95.4	95.0	0.78	485	390	282	1.0	4.6	2.1	DNS -400LN-12	1PS 407-BJ-4FA0	3700 32.0
280	400 L	495	5402	1)	95.2	95.4	95.0	0.78	545	435	315	1.0	4.8	2.15	DNS -400LX-12	1PS 408-BJ-4FA0	3900 35.0
315	450 L	495	6075	1)	95.5	95.7	95.3	0.78	610	490	355	0.90	4.5	1.95	DNS -450LL-12	1PS 454-BJ-4FA0	4700 42.0
355	450 L	495	6842	1)	95.6	95.8	95.4	0.78	690	550	400	0.90	4.6	2.0	DNS -450LN-12	1PS 455-BJ-4FA0	5100 50.0
400	450 L	495	7709	1)	95.7	95.9	95.4	0.78	785	630	455	0.95	4.6	2.0	DNS -450LN-12	1PS 457-BJ-4FA0	5100 50.0
420	450 L	495	8095	1)	95.7	95.9	95.4	0.78	810	650	470	0.95	4.7	2.05	DNS -450LX-12	1PS 458-BJ-4FA0	5300 55.0
450	500 L	496	8662	1)	95.8	95.8	95.2	0.80	845	675	490	0.90	4.8	2.05	DNS -500LL-12	1PS 504-BJ-4FA0	6200 82.0
500	500 L	496	9617	1)	95.8	95.8	95.1	0.79	950	760	550	0.95	5.1	2.2	DNS -500LN-12	1PS 505-BJ-4FA0	7000 98.0
560	500 L	496	10779	1)	95.9	96.0	95.3	0.80	1055	840	610	0.90	4.9	2.1	DNS -500LN-12	1PS 507-BJ-4FA0	7000 98.0
600	500 L	496	11546	1)	96.0	96.1	95.5	0.80	–	905	655	0.90	5.1	2.15	DNS -500LX-12	1PS 508-BJ-4FA0	7200 108
Enclosures																	
Ex de IIB/Ex d IIB											Frame size	L	4	–		Order code	–
Ex de IIC/Ex d IIC											Frame size	W	5	–		Order code	–
Operating modes																	
Mains-fed operation											Frame size		0	–		Order code	–
Converter-fed operation, standard insulation											Frame size		1	–		Order code	–
Converter-fed operation with special insulation (derating approx. 5 %)											Frame size		2	–		Order code	–
Mains-fed operation, pre-formed coil											Frame size		3	–		Order code	–
Converter-fed operation, pre-formed coil											Frame size		4	–		Order code	–
Voltages																	
690 VΔ, 50 Hz											Frame size		0	–		Order code	–
500 VΔ, 50 Hz											Frame size		5	–		Order code	–
400 V/690 V, 50 Hz											Frame size		6	–		Order code	–
690 VY, 50 Hz											Frame size		8	–		Order code	–
For other voltages see Page 2/54											Frame size		9	...		Order code	–
Types of construction																	
IM B3											Frame size		0	–		Order code	–
IM V1/cover											Frame size		4	–		Order code	–
IM B35											Frame size		6	–		Order code	–
For other types of construction see from Page 1/28											Frame size		9	...		Order code	–

1) Outside the IE code classification according to IEC 60034-30.

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	J
kW	FS			kgm ²
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
14-pole: 430 rpm at 50 Hz				
LOHER CHEMSTAR on request				
LOHER VARIO				
110	355 L	DNS -355LB-14	1PS 356-BH-4GA0	2250
125	355 L	DNS -355LC-14	1PS 357-BH-4GA0	2500
140	355 L	DNS -355LD-14	1PS 358-BH-4GA0	2600
160	400 L	DNS -400LL-14	1PS 404-BJ-4GA0	3400
180	400 L	DNS -400LN-14	1PS 405-BJ-4GA0	3700
200	400 L	DNS -400LN-14	1PS 407-BJ-4GA0	3700
225	400 L	DNS -400LX-14	1PS 408-BJ-4GA0	3900
250	450 L	DNS -450LL-14	1PS 454-BJ-4GA0	4700
280	450 L	DNS -450LN-14	1PS 455-BJ-4GA0	5100
315	450 L	DNS -450LN-14	1PS 457-BJ-4GA0	5100
340	450 L	DNS -450LX-14	1PS 458-BJ-4GA0	5300
355	500 L	DNS -500LL-14	1PS 504-BJ-4GA0	6200
400	500 L	DNS -500LN-14	1PS 505-BJ-4GA0	7000
450	500 L	DNS -500LN-14	1PS 507-BJ-4GA0	7000
500	500 L	DNS -500LX-14	1PS 508-BJ-4GA0	7200
16-pole: 375 rpm at 50 Hz				
LOHER CHEMSTAR on request				
LOHER VARIO				
90	355 L	DNS -355LB-16	1PS 356-BH-4HA0	2250
100	355 L	DNS -355LC-16	1PS 357-BH-4HA0	2500
110	355 L	DNS -355LD-16	1PS 358-BH-4HA0	2600
132	400 L	DNS -400LL-16	1PS 405-BJ-4HA0	3400
160	400 L	DNS -400LN-16	1PS 407-BJ-4HA0	3700
180	400 L	DNS -400LX-16	1PS 408-BJ-4HA0	3900
200	450 L	DNS -450LL-16	1PS 454-BJ-4HA0	4700
225	450 L	DNS -450LN-16	1PS 455-BJ-4HA0	5100
250	450 L	DNS -450LN-16	1PS 457-BJ-4HA0	5100
265	450 L	DNS -450LX-16	1PS 458-BJ-4HA0	5300
280	500 L	DNS -500LL-16	1PS 504-BJ-4HA0	6200
315	500 L	DNS -500LN-16	1PS 505-BJ-4HA0	7000
355	500 L	DNS -500LN-16	1PS 507-BJ-4HA0	7000
400	500 L	DNS -500LX-16	1PS 508-BJ-4HA0	7200
Enclosures		Frame size		Order code
Ex de IIB/Ex d IIB		355 ... 500	L	4
Ex de IIC/Ex d IIC		355 ... 500	W	5
Operating modes		Frame size		Order code
Mains-fed operation		355 ... 450		0
Converter-fed operation, standard insulation		355 ... 450		1
Converter-fed operation with special insulation (derating approx. 5 %)		355 ... 500		2
Mains-fed operation, pre-formed coil		500		3
Converter-fed operation, pre-formed coil		500		4
Voltages		Frame size		Order code
690 VΔ, 50 Hz		355 ... 500		0
500 VΔ, 50 Hz		355 ... 450		5
400 V/690 V, 50 Hz		355 ... 400		6
690 VY, 50 Hz		355 ... 400		8
For other voltages see Page 2/54		355 ... 500		9
Types of construction		Frame size		Order code
IM B3		355 ... 500		0
IM V1/cover		355 ... 450		4
IM B35		355 ... 500		6
For other types of construction see from Page 1/28		355 ... 500		9

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors with High Efficiency IE2 in cast-iron and steel versions

Selection and ordering data (continued)

P _{ra} ted, 60 Hz	Frame size	Operating values at rated output								Motor type			Article No.	m IM B3	J kg kgm ²	
		n _{ra} ted, 60 Hz	T _{ra} ted, 60 Hz	IE class	η _{ra} ted, 4/4	η _{ra} ted, 3/4	η _{ra} ted, 2/4	cos φ _{rated} 60 Hz, 4/4	I _{rated} 60 Hz, 4/4	T _{LR} / T _{ra}	I _{LR} / I _{ra}	T _B / T _{ra}				
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Efficiency: High Efficiency IE2, 0.75 kW and above in accordance with IEC 60034-30 Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																
2-pole: 3600 rpm at 60 Hz																
LOHER CHEMSTAR																
0.44	071 B	3360	1.25	1)	76.5	77.5	75.6	0.88	0.79	2.7	5.5	2.9	DNGW-071BR-02 ²⁾	1PS 5 070- IBD - -4AA3	24	0.0006
0.66	071 B	3360	1.88	1)	76.5	77.5	75.6	0.88	1.18	2.7	5.5	2.9	DNGW-071BS-02 ²⁾	1PS 5 071- IBD - -4AA3	25	0.0006
0.9	080 B	3370	2.55	IE2	80.1	80.8	79.2	0.89	1.52	2.7	6.0	2.9	DNGW-080BR-02 ²⁾	1PS 5 080- IBD - -4AA3	26	0.0008
1.2	080 B	3400	3.37	IE2	82.5	82.7	81.5	0.82	2.15	2.9	6.0	2.7	DNGW-080BS-02 ²⁾	1PS 5 081- IBD - -4AA3	28	0.0008
1.8	090 L	3460	4.97	IE2	85.4	85.6	84.5	0.88	2.85	3.0	7.0	2.8	DNGW-090LR-02	1PS 5 095- IBD - -4AA3	36	0.0020
2.6	090 L	3460	7.2	IE2	85.5	85.8	84.7	0.84	4.4	3.0	7.0	3.0	DNGW-090LS-02	1PS 5 098- IBD - -4AA3	36	0.0020
3.6	100 L	3510	9.8	IE2	87.5	87.1	85.2	0.85	5.8	2.9	8.0	3.0	DNGW-100LS-02	1PS 5 106- IBD - -4AA3	51	0.0041
4.5	112 M	3490	12.3	IE2	87.5	87.7	87.2	0.94	6.6	2.7	7.8	3.0	DNGW-112MS-02	1PS 5 113- IBD - -4AA3	66	0.0075
6.6	132 S	3510	18.0	IE2	89.5	88.7	87.2	0.89	10.0	3.0	7.8	3.0	DNGW-132SR-02	1PS 5 131- IBD - -4AA3	83	0.014
9	132 S	3510	24.5	IE2	90.1	91.0	90.1	0.91	13.1	2.7	7.0	3.0	DNGW-132SS-02	1PS 5 132- IBD - -4AA3	95	0.020
13.2	160 M	3550	36	IE2	90.8	91.2	91.0	0.88	19.9	2.0	7.5	2.6	DNGW-160MR-02	1PS 5 163- IBD - -4AA3	176	0.045
18	160 M	3550	48	IE2	91.5	91.8	91.2	0.89	26.5	1.9	7.0	2.6	DNGW-160MS-02	1PS 5 165- IBD - -4AA3	176	0.092
22	160 L	3550	59	IE2	91.5	91.8	91.2	0.89	32.5	2.0	7.0	2.7	DNGW-160LS-02	1PS 5 166- IBD - -4AA3	192	0.092
26	180 M	3560	70	IE2	92.5	93.0	92.4	0.89	38.0	2.6	7.0	2.6	DNGW-180MS-02	1PS 5 183- IBD - -4AA3	246	0.16
36	200 L	3565	96	IE2	92.6	92.8	92.0	0.89	53.0	2.0	7.2	2.6	DNGW-200LR-02	1PS 5 206- IBD - -4AA3	333	0.20
44	200 L	3565	118	IE2	93.0	93.1	92.4	0.89	64.0	2.0	7.2	2.6	DNGW-200LS-02	1PS 5 208- IBD - -4AA3	349	0.23
54	225 M	3565	145	IE2	93.2	93.4	92.8	0.88	79.0	2.2	7.6	2.6	DNGW-225MS-02	1PS 5 223- IBD - -4AA3	420	0.34
66	250 M	3575	176	IE2	93.8	93.7	92.6	0.88	96.0	1.9	7.5	2.6	DNGW-250MM-02	1PS 5 253- IBD - -4AA3	540	0.45
90	280 S	3575	240	IE2	94.5	94.5	93.0	0.90	127	1.7	7.0	2.4	DNGW-280SL-02	1PS 5 280- IBD - -4AA3	775	0.88
110	280 M	3580	293	IE2	95.1	95.0	93.9	0.89	156	2.4	7.7	2.7	DNGW-280MM-02	1PS 5 283- IBD - -4AA3	830	1.03
125	315 S	3580	333	IE2	94.6	94.4	93.2	0.87	183	1.9	7.0	2.5	DNGW-315SL-02	1PS 5 311- IBD - -4AA3	1030	1.55
145	315 M	3580	387	IE2	95.1	95.0	93.8	0.89	205	2.0	7.7	2.6	DNGW-315ML-02	1PS 5 313- IBD - -4AA3	1080	1.85
180	315 M	3581	480	IE2	95.4	95.4	94.4	0.88	260	2.2	7.5	2.7	DNGW-315MN-02	1PS 5 315- IBD - -4AA3	1160	2.2
220	315 L	3580	587	IE2	95.8	95.9	95.4	0.90	305	2.5	7.3	2.7	DNGW-315LL-02	1PS 5 316- IBD - -4AA3	1390	2.8
270	315 L	3580	720	IE2	95.8	95.9	95.4	0.90	375	2.6	7.7	2.7	DNGW-315LN-02	1PS 5 318- IBD - -4AA3	1570	3.5
LOHER VARIO																
355	355 L	3581	947	IE2	96.1	95.9	94.9	0.89	500	2.2	6.8	2.6	DNS ■ -355LB-02	1PS 5 356- IBH - -4AA0	2000	3.6
400	355 L	3583	1066	1)	96.4	96.3	95.6	0.92	541	1.15	6.7	2.75	DNS ■ -355LC-02	1PS ■ 357- IBH - -4AA0	2150	3.6
450	355 L	3585	1198	1)	96.6	96.5	95.7	0.92	610	1.2	7.4	3.0	DNS ■ -355LD-02	1PS ■ 358- IBH - -4AA0	2250	4.0
500	355 L	3579	1334	1)	96.3	96.2	95.5	0.91	683	0.90	6.3	2.65	DNS ■ -355LX-02	1PS ■ 358- IBJ - -4AA0	2600	5.0
500	400 L	3581	1333	1)	96.4	96.3	95.5	0.90	688	0.65	5.7	2.45	DNS ■ -400LL-02	1PS ■ 404- IBJ - -4AA0	3000	6.0
560	400 L	3584	1492	1)	96.6	96.5	95.7	0.91	765	0.80	6.5	2.8	DNS ■ -400LN-02	1PS ■ 405- IBJ - -4AA0	3200	7.0
630	400 L	3583	1679	1)	96.7	96.6	96.0	0.91	862	0.75	6.1	2.65	DNS ■ -400LN-02	1PS ■ 407- IBJ - -4AA0	3200	7.0
710	400 L	3585	1891	1)	96.7	96.6	95.9	0.91	675 ³⁾	0.80	6.5	2.75	DNS ■ -400LX-02	1PS ■ 408- IBJ - -4AA0	3500	8.3
710	450 L	3586	1890	1)	96.3	96.1	95.1	0.90	685 ³⁾	0.70	6.2	2.7	DNS ■ -450LL-02	1PS ■ 455- IBJ - -4AA0	4200	12
800	450 L	3586	2130	1)	96.5	96.3	95.3	0.91	762 ³⁾	0.80	6.4	2.85	DNS ■ -450LN-02	1PS ■ 457- IBJ - -4AA0	4500	14
900	450 L	3586	2396	1)	96.6	96.4	95.6	0.90	865 ³⁾	0.80	6.4	2.8	DNS ■ -450LN-02	1PS ■ 458- IBJ - -4AA0	4500	14
Enclosures		Frame size												Order code		
Ex de IIB/Ex d IIB		355 ... 450		L		4								-		
Ex de IIC/Ex d IIC		71 ... 450		W		5								-		
Operating modes		Frame size												Order code		
Mains-fed operation		71 ... 450 (≤ 900 kW)				0								-		
Converter-fed operation, standard insulation		71 ... 400				1								-		
Converter-fed operation with special insulation (derating approx. 5 %)		160 ... 450				2								-		
Mains-fed operation, pre-formed coil		450 (> 900 kW)				3								-		
Converter-fed operation, pre-formed coil		450				4								-		
Voltages		Frame size												Order code		
For other voltages see Page 2/54		71 ... 450				9								...		
Types of construction		Frame size												Order code		
IM B3		71 ... 450				0								-		
IM B5		71 ... 315				1								-		
IM B34		71 ... 112				2								-		
IM B14		71 ... 112				3								-		
IM V1/cover		71 ... 400				4								-		
IM B35		71 ... 450				6								-		
For other types of construction see from Page 1/28		71 ... 450				9								...		

1) Outside the IE code classification according to IEC 60034-30.

3) Only possible with 690 V, 60 Hz (values apply to 690 V).

2) Variant can be supplied as Ex nA, Loher type changes to **ANGK**....

Motors with Explosion Protection LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors with High Efficiency IE2 in cast-iron and steel versions

Selection and ordering data (continued)

P _{ra} ted, 60 Hz	Frame size	Operating values at rated output							Motor type			Article No.	m IM B3	J		
		n _{ra} ted, 60 Hz	T _{ra} ted, 60 Hz	IE class	η _{ra} ted, 60 Hz, 4/4	η _{ra} ted, 60 Hz, 3/4	η _{ra} ted, 60 Hz, 2/4	COS φ rated, 60 Hz, 4/4	I _{rated} 60 Hz, 480 V	T _{LR} / T _{ra} ted	I _{LR} / I _{ra} ted				T _B / T _{ra} ted	
kW	FS	rpm	Nm	—	%	%	%	—	A	—	—	—		kg	kgm ²	
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Efficiency: High Efficiency IE2, 0.75 kW and above in accordance with IEC 60034-30 Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																
4-pole: 1800 rpm at 60 Hz																
LOHER CHEMSTAR																
0.3	071 B	1700	1.69	1)	75.0	76.5	74.0	0.73	0.66	2.2	4.3	2.3	DNGW-071BR-04 ²⁾	1PS 5 070- BD - -4BA3	24	0.0015
0.44	071 B	1700	2.47	1)	78.0	78.5	76.8	0.73	0.93	2.5	4.8	2.5	DNGW-071BS-04 ²⁾	1PS 5 071- BD - -4BA3	24	0.0020
0.66	080 B	1700	3.71	1)	79.0	80.0	78.8	0.75	1.34	2.5	5.0	2.5	DNGW-080BR-04 ²⁾	1PS 5 080- BD - -4BA3	27	0.0030
0.9	080 B	1760	4.88	IE2	86.2	86.0	83.5	0.74	1.71	2.1	7.0	2.5	DNGW-080BS-04 ²⁾	1PS 5 081- BD - -4BA3	28	0.0030
1.3	090 L	1760	7.1	IE2	85.6	85.2	82.0	0.82	2.25	2.2	7.2	2.7	DNGW-090LR-04	1PS 5 095- BD - -4BA3	34	0.0044
1.8	090 L	1760	9.8	IE2	87.8	88.0	86.6	0.80	3.10	2.2	7.4	2.7	DNGW-090LS-04	1PS 5 098- BD - -4BA3	37	0.0044
2.6	100 L	1755	14.1	IE2	88.0	88.3	87.2	0.83	4.3	1.9	7.0	2.5	DNGW-100LR-04	1PS 5 106- BD - -4BA3	53	0.0060
3.6	100 L	1760	19.5	IE2	87.5	87.0	85.2	0.79	6.3	1.8	7.0	2.4	DNGW-100LS-04	1PS 5 108- BD - -4BA3	55	0.0071
4.8	112 M	1760	26.0	IE2	89.9	90.3	89.5	0.83	7.8	1.9	7.0	2.5	DNGW-112MS-04	1PS 5 113- BD - -4BA3	66	0.0126
6.6	132 S	1750	36.0	IE2	89.8	90.4	89.9	0.86	10.3	2.4	7.5	2.7	DNGW-132SR-04	1PS 5 131- BD - -4BA3	93	0.03
9	132 M	1765	48.7	IE2	90.1	90.5	89.7	0.86	14.0	2.0	7.5	2.2	DNGW-132MS-04	1PS 5 133- BD - -4BA3	102	0.03
13	160 M	1765	70.0	IE2	91.1	91.5	91.0	0.85	20.0	3.0	7.5	2.6	DNGW-160MR-04	1PS 5 163- BD - -4BA3	176	0.10
18	160 L	1770	97.0	IE2	92.4	92.1	91.8	0.85	27.5	3.0	7.5	2.6	DNGW-160LS-04	1PS 5 166- BD - -4BA3	192	0.13
22	180 M	1775	118	IE2	92.5	93.0	92.2	0.84	34.0	1.8	7.5	2.8	DNGW-180MR-04	1PS 5 183- BD - -4BA3	246	0.20
26	180 L	1775	140	IE2	93.7	94.0	93.5	0.85	39.5	1.8	7.5	2.6	DNGW-180LS-04	1PS 5 186- BD - -4BA3	255	0.23
36	200 L	1780	193	IE2	94.2	94.4	93.9	0.83	55.0	3.0	7.5	2.9	DNGW-200LS-04	1PS 5 206- BD - -4BA3	333	0.37
44	225 S	1780	236	IE2	93.7	94.0	93.5	0.85	66.0	2.0	7.0	2.6	DNGW-225SR-04	1PS 5 220- BD - -4BA3	415	0.64
54	225 M	1780	290	IE2	94.2	94.7	94.6	0.85	81.0	2.0	7.0	2.6	DNGW-225MS-04	1PS 5 223- BD - -4BA3	445	0.72
66	250 M	1780	354	IE2	94.5	94.4	94.2	0.86	98.0	2.1	7.7	2.7	DNGW-250MM-04	1PS 5 253- BD - -4BA3	560	0.79
90	280 S	1785	481	IE2	94.6	94.8	94.5	0.84	136	2.2	7.0	2.5	DNGW-280SL-04	1PS 5 280- BD - -4BA3	820	1.44
110	280 M	1785	588	IE2	95.2	95.2	94.8	0.84	165	2.5	7.0	2.7	DNGW-280MM-04	1PS 5 283- BD - -4BA3	870	1.66
125	315 S	1787	668	IE2	95.0	95.0	94.0	0.82	193	2.2	7.0	2.5	DNGW-315SL-04	1PS 5 311- BD - -4BA3	1020	2.2
145	315 M	1787	775	IE2	95.1	95.2	94.7	0.84	220	2.0	7.0	2.2	DNGW-315ML-04	1PS 5 313- BD - -4BA3	1110	2.9
180	315 M	1787	962	IE2	95.4	95.4	94.8	0.83	275	2.4	7.5	2.5	DNGW-315MN-04	1PS 5 315- BD - -4BA3	1190	3.4
220	315 L	1787	1176	IE2	95.4	95.6	95.0	0.84	330	2.3	7.5	2.5	DNGW-315LL-04	1PS 5 316- BD - -4BA3	1400	3.9
270	315 L	1787	1443	IE2	95.8	95.8	95.5	0.85	400	2.3	7.5	2.4	DNGW-315LM-04	1PS 5 317- BD - -4BA3	1520	4.2
LOHER VARIO																
315	355 L	1789	1681	IE2	95.9	95.6	94.4	0.85	463	2.1	6.7	2.4	DNS -355LB-04	1PS 356- BD - -4BA0	2200	6.5
355	355 L	1791	1891	IE2	96.4	96.3	95.5	0.85	518	1.2	6.8	2.5	DNS -355LB-04	1PS 357- BD - -4BA0	2200	7.0
400	355 L	1791	2133	1)	96.4	96.3	95.5	0.86	578	1.1	6.5	2.3	DNS -355LB-04	1PS 358- BD - -4BA0	2350	7.7
450	355 L	1791	2399	1)	96.5	96.4	95.6	0.86	651	1.1	6.5	2.3	DNS -355LB-04	1PS 350- BD - -4BA0	2500	8.5
500	355 L	1791	2664	1)	96.6	96.5	95.9	0.86	724	1.05	6.3	2.45	DNS -355LB-04	1PS 357- BD - -4BA0	2900	9.0
560	355 L	1792	2984	1)	96.7	96.6	95.9	0.85	820	1.0	6.5	2.5	DNS -355LB-04	1PS 358- BD - -4BA0	3000	9.5
560	400 L	1791	2984	1)	96.5	96.4	95.6	0.88	793	1.0	6.2	2.55	DNS -400LL-04	1PS 404- BD - -4BA0	3500	13
630	400 L	1791	3357	1)	96.6	96.5	95.8	0.89	885	1.0	6.0	2.45	DNS -400LN-04	1PS 405- BD - -4BA0	3700	15
710	400 L	1791	3784	1)	96.7	96.6	96.0	0.89	995	0.95	5.7	2.3	DNS -400LN-04	1PS 407- BD - -4BA0	3700	15
800	400 L	1792	4263	1)	96.8	96.8	96.1	0.88	1123	0.95	6.1	2.31	DNS -400LX-04	1PS 408- BD - -4BA0	3900	17
900	450 L	1793	4792	1)	96.9	96.8	96.1	0.88	1265	0.90	6.4	2.32	DNS -450LL-04	1PS 455- BD - -4BA0	4500	24.5
1000	450 L	1793	5324	1)	96.9	96.8	96.2	0.88	980 ³⁾	0.85	6.0	2.33	DNS -450LN-04	1PS 457- BD - -4BA0	5000	29
Enclosures										Frame size					Order code	
Ex de IIB/Ex d IIB										355 ... 450		L	4		—	
Ex de IIC/Ex d IIC										71 ... 450		W	5		—	
Operating modes										Frame size					Order code	
Mains-fed operation										71 ... 450 (≤ 800 kW)			0		—	
Converter-fed operation, standard insulation										71 ... 400			1		—	
Converter-fed operation with special insulation (derating approx. 5 %)										160 ... 450			2		—	
Mains-fed operation, pre-formed coil										450 (> 800 kW)			3		—	
Converter-fed operation, pre-formed coil										450			4		—	
Voltages										Frame size					Order code	
For other voltages see Page 2/54										71 ... 450			9		...	
Types of construction										Frame size					Order code	
IM B3										71 ... 450			0		—	
IM B5										71 ... 315			1		—	
IM B34										71 ... 112			2		—	
IM B14										71 ... 112			3		—	
IM V1/cover										71 ... 400			4		—	
IM B35										71 ... 450			6		—	
For other types of construction see from Page 1/28										71 ... 450			9		...	

1) Outside the IE code classification according to IEC 60034-30.

3) Only possible with 690 V, 60 Hz (values apply to 690 V).

2) Variant can be supplied as Ex nA, Loher type changes to **ANGK**...



Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Motors with High Efficiency IE2 in cast-iron and steel versions

Selection and ordering data (continued)

P _{rated} 60 Hz	Frame size	Operating values at rated output								Motor type			Article No.	m IM B3	J kgm ²	
		η_{ra} ted, 60 Hz	T_{ra} ted, 60 Hz	IE class	η_{ra} ted, 60 Hz, 4/4	η_{ra} ted, 60 Hz, 3/4	η_{ra} ted, 60 Hz, 2/4	$\cos\phi$ rated, 60 Hz, 4/4	I_{LR} ted	I_{LR}/I_{ra} ted	T_B/I_{ra} ted					
kW	FS	rpm	Nm	–	%	%	%	–	A	–	–	–		kg	kgm ²	
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Efficiency: High Efficiency IE2, 0.75 kW and above in accordance with IEC 60034-30 Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																
6-pole: 1200 rpm at 60 Hz																
LOHER CHEMSTAR																
0.3	071 B	1110	2.58	¹⁾	69.0	69.5	65.5	0.69	0.76	2.2	4.0	2.1	DNGW-071BS-06 ²⁾	1PS5071-BD-4CA3	24	0.0015
0.44	080 B	1110	3.79	¹⁾	70.0	71.0	70.0	0.70	1.08	2	4.0	2.2	DNGW-080BR-06 ²⁾	1PS5080-BD-4CA3	27	0.0020
0.66	080 B	1130	5.6	¹⁾	75.0	75.0	72.0	0.66	1.64	2.3	4.5	2.4	DNGW-080BS-06 ²⁾	1PS5081-BD-4CA3	30	0.0030
0.75	090 L	1160	6.2	IE2	81.8	82.0	80.1	0.72	1.53	1.5	5.0	2.5	DNGW-090LR-06	1PS5095-BD-4CA3	36	0.0044
0.9	090 L	1160	7.4	IE2	82.0	82.0	80.2	0.72	1.83	1.4	5.1	2.4	DNGW-090LS-06	1PS5098-BD-4CA3	42	0.0044
1.25	100 L	1175	10.2	IE2	85.5	85.2	82.3	0.73	2.4	1.5	5.6	2.4	DNGW-100LS-06	1PS5106-BD-4CA3	55	0.010
1.8	112 M	1180	14.6	IE2	86.6	86.5	83.0	0.73	3.4	1.3	5.8	2.5	DNGW-112MS-06	1PS5113-BD-4CA3	66	0.019
3	132 S	1170	24.5	IE2	87.9	87.6	85.3	0.74	5.5	2.4	6.6	3.0	DNGW-132SR-06	1PS5131-BD-4CA3	92	0.033
4	132 M	1160	32.9	IE2	88.3	88.9	88.1	0.79	6.9	2.1	6.6	2.7	DNGW-132MR-06	1PS5133-BD-4CA3	96	0.045
5.5	132 M	1180	44.5	IE2	90.0	90.2	89.0	0.80	9.2	1.5	6.5	2.3	DNGW-132MS-06	1PS5135-BD-4CA3	104	0.045
7.5	160 M	1170	61	IE2	89.6	89.7	88.0	0.80	12.6	1.3	6.2	2.4	DNGW-160MR-06	1PS5163-BD-4CA3	176	0.088
11	160 L	1170	90	IE2	90.2	90.4	89.0	0.80	18.3	1.3	6.5	2.4	DNGW-160LS-06	1PS5166-BD-4CA3	192	0.11
15	180 L	1180	121	IE2	91.0	91.4	90.7	0.81	24.5	2.4	7.0	2.5	DNGW-180LS-06	1PS5186-BD-4CA3	255	0.28
18.5	200 L	1180	150	IE2	91.7	91.7	90.8	0.80	30.5	2.5	7.0	2.6	DNGW-200LR-06	1PS5206-BD-4CA3	333	0.45
22	200 L	1180	178	IE2	91.8	91.8	91.0	0.80	36.0	2.5	7.0	2.6	DNGW-200LS-06	1PS5208-BD-4CA3	349	0.49
30	225 M	1180	243	IE2	93.0	93.0	92.0	0.82	47.5	2.0	7.0	2.8	DNGW-225MS-06	1PS5223-BD-4CA3	430	0.92
37	250 M	1185	298	IE2	93.2	93.2	92.3	0.80	60.0	1.4	7.0	2.6	DNGW-250MM-06	1PS5253-BD-4CA3	560	1.0
45	280 S	1189	361	IE2	93.6	93.6	93.2	0.85	68.0	2.3	6.5	2.5	DNGW-280SL-06	1PS5280-BD-4CA3	780	2.5
55	280 M	1190	441	IE2	93.8	93.8	93.0	0.84	84.0	2.5	7.2	2.8	DNGW-280MM-06	1PS5283-BD-4CA3	850	2.9
75	315 S	1190	602	IE2	94.8	94.9	94.3	0.86	111	2.2	7.2	2.4	DNGW-315SL-06	1PS5311-BD-4CA3	1030	3.3
90	315 M	1190	722	IE2	94.3	94.4	94.0	0.86	133	2.0	7.2	2.2	DNGW-315ML-06	1PS5313-BD-4CA3	1100	4.0
110	315 M	1190	883	IE2	95.0	95.2	95.0	0.87	160	1.8	7.1	2.2	DNGW-315MM-06	1PS5314-BD-4CA3	1190	4.9
132	315 M	1190	1059	IE2	95.2	95.2	95.0	0.86	194	2.0	7.2	2.3	DNGW-315MN-06	1PS5315-BD-4CA3	1180	4.9
160	315 L	1190	1284	IE2	95.2	95.3	95.0	0.86	235	2.2	7.5	2.5	DNGW-315LL-06	1PS5316-BD-4CA3	1400	6.0
200	315 L	1190	1605	IE2	95.2	95.2	95.0	0.84	300	2.4	7.6	2.6	DNGW-315LM-06	1PS5317-BD-4CA3	1600	6.8
LOHER VARIO on request																
Enclosures										Frame size					Order code	
Ex de IIB/Ex d IIB										71 ... 315					–	
Ex de IIC/Ex d IIC										71 ... 315					–	
Operating modes										Frame size					Order code	
Mains-fed operation										71 ... 315		0			–	
Converter-fed operation, standard insulation										71 ... 315		1			–	
Converter-fed operation with special insulation (derating approx. 5 %)										160 ... 315		2			–	
Voltages										Frame size					Order code	
For other voltages see Page 2/54										71 ... 315		9			...	
Types of construction										Frame size					Order code	
IM B3										71 ... 315		0			–	
IM B5										71 ... 315		1			–	
IM B34										71 ... 112		2			–	
IM B14										71 ... 112		3			–	
IM V1/cover										71 ... 315		4			–	
IM B35										71 ... 315		6			–	
For other types of construction see from Page 1/28										71 ... 315		9			...	

¹⁾ Outside the IE code classification according to IEC 60034-30.²⁾ Variant can be supplied as Ex nA, Loher type changes to ANGK....

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	$m_{IM B3}$
kW	FS			kg
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for constant load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
4-/2-pole: 1500/3000 rpm at 50 Hz with one winding connected in Dahlander circuit				
LOHER CHEMSTAR				
0.65/0.85	80 B	DNGW-080BS-42	1PS5081- BD -4NA3	28
1.45/1.9	90 L	DNGW-090LS-42	1PS5098- BD -4NA3	37
2/2.4	100 L	DNGW-100LR-42	1PS5106- BD -4NA3	53
2.6/3.2	100 L	DNGW-100LS-42	1PS5108- BD -4NA3	55
3.6/4.3	112 M	DNGW-112MS-42 ¹⁾	1PS5113- BD -4NA3	66
4.9/6	132 S	DNGW-132SR-42 ¹⁾	1PS5131- BD -4NA3	93
6.5/9	132 M	DNGW-132MR-42	1PS5133- BD -4NA3	102
9/11	160 M	DNGW-160MR-42	1PS5163- BD -4NA3	176
13/16	160 L	DNGW-160LS-42	1PS5166- BD -4NA3	192
16.5/20	180 M	DNGW-180MR-42	1PS5183- BD -4NA3	246
18.5/25	180 L	DNGW-180LS-42	1PS5186- BD -4NA3	255
26/31	200 L	DNGW-200LS-42	1PS5206- BD -4NA3	333
32/38	225 S	DNGW-225SR-42	1PS5220- BD -4NA3	415
38/46	225 M	DNGW-225MS-42	1PS5223- BD -4NA3	420
45/55	250 M	DNGW-250MM-42	1PS5253- BD -4NA3	540
60/75	280 S	DNGW-280SL-42	1PS5280- BD -4NA3	775
73/90	280 M	DNGW-280MM-42	1PS5283- BD -4NA3	830
82/96	315 S	DNGW-315SL-42	1PS5311- BD -4NA3	1020
100/124	315 M	DNGW-315ML-42	1PS5313- BD -4NA3	1120
120/145	315 M	DNGW-315MN-42	1PS5315- BD -4NA3	1190
142/172	315 L	DNGW-315LL-42	1PS5316- BD -4NA3	1430
150/200	315 L	DNGW-315LM-42	1PS5317- BD -4NA3	1520
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		80 ... 315	0	-
Converter-fed operation, standard insulation		80 ... 315	1	-
Voltages		Frame size		Order code
230 V, 50 Hz		80 ... 312	1	-
500 VY, 50 Hz		80 ... 315	3	-
400 V, 50 Hz		80 ... 315	6	-
690 VY, 50 Hz		80 ... 315	8	-
For other voltages see Page 2/54		80 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		80 ... 315	0	-
IM B5		80 ... 315	1	-
IM B34		80 ... 312	2	-
IM B14		80 ... 312	3	-
IM V1/cover		80 ... 315	4	-
IM B35		80 ... 315	6	-
For other types of construction see from Page 1/28		80 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	$m_{\text{IM B3}}$ kg
kW	FS			
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for constant load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
8-/4-pole: 750/1500 rpm at 50 Hz with one winding connected in Dahlander circuit				
LOHER CHEMSTAR				
0.5/0.8	90 L	DNGW-090LS-84	1PS5098-■BD■-4QA3	37
0.9/1.3	100 L	DNGW-100LR-84	1PS5106-■BD■-4QA3	53
1/1.6	100 L	DNGW-100LS-84	1PS5108-■BD■-4QA3	55
1.4/2.2	112 M	DNGW-112MS-84	1PS5113-■BD■-4QA3	66
2.3/3.4	132 S	DNGW-132SR-84	1PS5131-■BD■-4QA3	93
3/5	132 M	DNGW-132MR-84	1PS5133-■BD■-4QA3	102
4/5.5	160 M	DNGW-160MR-84	1PS5163-■BD■-4QA3	176
5/7.5	160 M	DNGW-160MS-84	1PS5165-■BD■-4QA3	176
7/11	160 L	DNGW-160LS-84	1PS5166-■BD■-4QA3	192
11/18	180 L	DNGW-180LS-84 ¹⁾	1PS5186-■BD■-4QA3	255
17/25	200 L	DNGW-200LR-84	1PS5206-■BD■-4QA3	333
22/31	225 S	DNGW-225SR-84 ¹⁾	1PS5220-■BD■-4QA3	405
26/38	225 M	DNGW-225MS-84 ¹⁾	1PS5223-■BD■-4QA3	445
32/46	250 M	DNGW-250MM-84	1PS5253-■BD■-4QA3	560
42/60	280 S	DNGW-280SL-84	1PS5280-■BD■-4QA3	780
50/72	280 M	DNGW-280MM-84 ¹⁾	1PS5283-■BD■-4QA3	850
60/83	315 S	DNGW-315SL-84	1PS5311-■BD■-4QA3	1020
72/110	315 M	DNGW-315ML-84	1PS5313-■BD■-4QA3	1170
90/132	315 M	DNGW-315MN-84	1PS5315-■BD■-4QA3	1240
115/160	315 L	DNGW-315LL-84 ¹⁾	1PS5316-■BD■-4QA3	1430
145/220	315 L	DNGW-315LM-84 ¹⁾	1PS5317-■BD■-4QA3	1530
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		90 ... 315	0	—
Converter-fed operation, standard insulation		90 ... 315	1	—
Voltages		Frame size		Order code
230 V, 50 Hz		90 ... 112	1	—
500 VY, 50 Hz		90 ... 315	3	—
400 V, 50 Hz		90 ... 315	6	—
690 VY, 50 Hz		90 ... 315	8	—
For other voltages see Page 2/54		90 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		90 ... 315	0	—
IM B5		90 ... 315	1	—
IM B34		90 ... 112	2	—
IM B14		90 ... 112	3	—
IM V1/cover		90 ... 315	4	—
IM B35		90 ... 315	6	—
For other types of construction see from Page 1/28		90 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P _{rated} , 50 Hz	Frame size	Motor type	Article No.	m _{IM B3}
kW	FS			
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for constant load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
6-/4-pole: 1000/1500 rpm at 50 Hz with two separate windings				
LOHER CHEMSTAR				
0.6/0.9	90 L	DNGW-090LS-64	1PS5098--4PA3	37
0.9/1.3	100 L	DNGW-100LR-64	1PS5106--4PA3	53
1.1/1.5	100 L	DNGW-100LS-64	1PS5108--4PA3	55
1.5/2.2	112 M	DNGW-112MS-64	1PS5113--4PA3	66
2.2/3.3	132 S	DNGW-132SR-64	1PS5131--4PA3	93
3/4.5	132 M	DNGW-132MR-64	1PS5133--4PA3	102
4.5/6.5	160 M	DNGW-160MR-64	1PS5163--4PA3	176
6.5/9.5	160 M	DNGW-160LS-64	1PS5166--4PA3	192
11/16	160 L	DNGW-180LS-64	1PS5186--4PA3	255
13/19	180 L	DNGW-200LR-64	1PS5206--4PA3	333
15/23	200 L	DNGW-200LS-64	1PS5208--4PA3	349
18/27	225 S	DNGW-225SR-64	1PS5220--4PA3	395
21/31	225 M	DNGW-225MS-64	1PS5223--4PA3	445
28/40	250 M	DNGW-250MM-64	1PS5253--4PA3	560
43/65	280 S	DNGW-280SL-64	1PS5280--4PA3	820
52/78	280 M	DNGW-280MM-64	1PS5283--4PA3	870
60/90	315 S	DNGW-315SL-64	1PS5311--4PA3	1020
70/100	315 M	DNGW-315ML-64 ¹⁾	1PS5313--4PA3	1020
80/115	315 M	DNGW-315MN-64	1PS5315--4PA3	1190
100/140	315 L	DNGW-315LL-64 ¹⁾	1PS5316--4PA3	1430
125/180	315 L	DNGW-315LM-64 ¹⁾	1PS5317--4PA3	1550
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		90 ... 315	0	—
Converter-fed operation, standard insulation		90 ... 315	1	—
Voltages		Frame size		Order code
230 V, 50 Hz		90 ... 112	1	—
500 VY, 50 Hz		90 ... 315	3	—
400 V, 50 Hz		90 ... 315	6	—
690 VY, 50 Hz		90 ... 315	8	—
For other voltages see Page 2/54		90 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		90 ... 315	0	—
IM B5		90 ... 315	1	—
IM B34		90 ... 112	2	—
IM B14		90 ... 112	3	—
IM V1/cover		90 ... 315	4	—
IM B35		90 ... 315	6	—
For other types of construction see from Page 1/28		90 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P _{rated} , 50 Hz	Frame size	Motor type	Article No.	m _{IM B3}
kW	FS			
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Mains-fed operation: double pole-changing for constant load torque Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
8-/6-pole: 750/1000 min at 50 Hz with two separate windings				
LOHER CHEMSTAR				
0.45/0.6	90 L	DNGW-090LS-86	1PS5098-■BD■-4RA3	37
0.6/0.8	100 L	DNGW-100LR-86	1PS5106-■BD■-4RA3	53
0.7/0.9	100 L	DNGW-100LS-86	1PS5108-■BD■-4RA3	55
0.9/1.4	112 M	DNGW-112MS-86	1PS5113-■BD■-4RA3	66
1.5/2	132 S	DNGW-132SR-86	1PS5131-■BD■-4RA3	93
2.2/3	132 M	DNGW-132MR-86	1PS5133-■BD■-4RA3	102
4/5.5	160 M	DNGW-160MR-86	1PS5163-■BD■-4RA3	176
5.5/7.5	160 L	DNGW-160LS-86	1PS5166-■BD■-4RA3	192
8.5/11	180 L	DNGW-180LS-86	1PS5186-■BD■-4RA3	255
14.5/19	200 L	DNGW-200LR-86 ¹⁾	1PS5206-■BD■-4RA3	333
16/21	225 S	DNGW-225SR-86	1PS5220-■BD■-4RA3	395
19/25	225 M	DNGW-225MS-86	1PS5223-■BD■-4RA3	445
24/32	250 M	DNGW-250MM-86	1PS5253-■BD■-4RA3	560
33/44	280 S	DNGW-280SL-86	1PS5280-■BD■-4RA3	780
40/53	280 M	DNGW-280MM-86	1PS5283-■BD■-4RA3	850
50/65	315 S	DNGW-315SL-86 ¹⁾	1PS5311-■BD■-4RA3	1010
60/80	315 M	DNGW-315ML-86 ¹⁾	1PS5313-■BD■-4RA3	1170
70/95	315 M	DNGW-315MN-86 ¹⁾	1PS5315-■BD■-4RA3	1240
80/110	315 L	DNGW-315LL-86 ¹⁾	1PS5316-■BD■-4RA3	1400
115/150	315 L	DNGW-315LM-86 ¹⁾	1PS5317-■BD■-4RA3	1550
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		90 ... 315	0	—
Converter-fed operation, standard insulation		90 ... 315	1	—
Voltages		Frame size		Order code
230 V, 50 Hz		90 ... 112	1	—
500 VY, 50 Hz		90 ... 315	3	—
400 V, 50 Hz		90 ... 315	6	—
690 VY, 50 Hz		90 ... 315	8	—
For other voltages see Page 2/54		90 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		90 ... 315	0	—
IM B5		90 ... 315	1	—
IM B34		90 ... 112	2	—
IM B14		90 ... 112	3	—
IM V1/cover		90 ... 315	4	—
IM B35		90 ... 315	6	—
For other types of construction see from Page 1/28		90 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	$m_{IM B3}$ kg
kW	FS			
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for square-law load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
4-/2-pole: 1500/3000 rpm at 50 Hz with one winding connected in Dahlander circuit for fan drive				
LOHER CHEMSTAR				
0.22/1.1	80 B	DVGW-080BS-42	1PS5081-ND-4NA3	28
0.5/2	90 L	DVGW-090LS-42	1PS5098-ND-4NA3	37
0.65/2.4	100 L	DVGW-100LR-42	1PS5106-ND-4NA3	53
0.8/3	100 L	DVGW-100LS-42	1PS5108-ND-4NA3	55
1.1/4.1	112 M	DVGW-112MS-42	1PS5113-ND-4NA3	66
1.6/6	132 S	DVGW-132SR-42	1PS5131-ND-4NA3	93
2.2/9	132 M	DVGW-132MR-42	1PS5133-ND-4NA3	102
3/12	160 M	DVGW-160MR-42	1PS5163-ND-4NA3	176
4/16	160 L	DVGW-160LS-42	1PS5166-ND-4NA3	192
5.5/20	180 M	DVGW-180MR-42	1PS5183-ND-4NA3	246
6.3/25	180 L	DVGW-180LS-42 ¹⁾	1PS5186-ND-4NA3	255
8.5/33	200 L	DVGW-200LS-42	1PS5206-ND-4NA3	333
10.5/38	225 S	DVGW-225SR-42	1PS5220-ND-4NA3	415
13/46	225 M	DVGW-225MS-42	1PS5223-ND-4NA3	420
15/55	250 M	DVGW-250MM-42	1PS5253-ND-4NA3	540
20/75	280 S	DVGW-280SL-42	1PS5280-ND-4NA3	775
24/90	280 M	DVGW-280MM-42	1PS5283-ND-4NA3	830
27/110	315 S	DVGW-315SL-42	1PS5311-ND-4NA3	1020
33/132	315 M	DVGW-315ML-42	1PS5313-ND-4NA3	1120
37/145	315 M	DVGW-315MN-42	1PS5315-ND-4NA3	1190
44/172	315 L	DVGW-315LL-42	1PS5316-ND-4NA3	1430
50/200	315 L	DVGW-315LM-42	1PS5317-ND-4NA3	1520
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		80 ... 315	0	-
Converter-fed operation, standard insulation		80 ... 315	1	-
Voltages		Frame size		Order code
230 V, 50 Hz		80 ... 112	1	-
500 VY, 50 Hz		80 ... 315	3	-
400 V, 50 Hz		80 ... 315	6	-
690 VY, 50 Hz		80 ... 315	8	-
For other voltages see Page 2/54		80 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		80 ... 315	0	-
IM B5		80 ... 315	1	-
IM B34		80 ... 112	2	-
IM B14		80 ... 112	3	-
IM V1/cover		80 ... 315	4	-
IM B35		80 ... 315	6	-
For other types of construction see from Page 1/28		80 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	$m_{IM B3}$ kg
kW	FS			
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for square-law load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
8-/4-pole: 750/1500 rpm at 50 Hz with one winding connected in Dahlander circuit for fan drive				
LOHER CHEMSTAR				
0.12/0.7	80 B	DVGW-080BS-84 ¹⁾	1PS5081-ND-4QA3	28
0.35/1.3	90 L	DVGW-090LS-84	1PS5098-ND-4QA3	37
0.45/2	100 L	DVGW-100LR-84	1PS5106-ND-4QA3	53
0.55/2.5	100 L	DVGW-100LS-84	1PS5108-ND-4QA3	55
0.9/3.7	112 M	DVGW-112MS-84	1PS5113-ND-4QA3	66
1.3/5	132 S	DVGW-132SR-84	1PS5131-ND-4QA3	93
1.7/6.8	132 M	DVGW-132MR-84	1PS5133-ND-4QA3	102
3/10	160 M	DVGW-160MR-84	1PS5163-ND-4QA3	176
3.5/13	160 L	DVGW-160LS-84	1PS5166-ND-4QA3	192
4/16	180 M	DVGW-180MR-84	1PS5183-ND-4QA3	246
5/20	180 L	DVGW-180LS-84	1PS5186-ND-4QA3	255
7/28	200 L	DVGW-200LR-84	1PS5206-ND-4QA3	333
8/33	225 S	DVGW-225SR-84	1PS5220-ND-4QA3	405
9.5/39	225 M	DVGW-225MS-84 ¹⁾	1PS5223-ND-4QA3	445
11/49	250 M	DVGW-250MM-84	1PS5253-ND-4QA3	560
17/68	280 S	DVGW-280SL-84	1PS5280-ND-4QA3	780
20/80	280 M	DVGW-280MM-84	1PS5283-ND-4QA3	850
22/95	315 S	DVGW-315SL-84	1PS5311-ND-4QA3	1030
26/110	315 M	DVGW-315ML-84	1PS5313-ND-4QA3	1120
30/130	315 M	DVGW-315MN-84	1PS5315-ND-4QA3	1190
38/160	315 L	DVGW-315LL-84	1PS5316-ND-4QA3	1450
45/180	315 L	DVGW-315LM-84	1PS5317-ND-4QA3	1520
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		80 ... 315	0	-
Converter-fed operation, standard insulation		80 ... 315	1	-
Voltages		Frame size		Order code
230 V, 50 Hz		80 ... 112	1	-
500 VY, 50 Hz		80 ... 315	3	-
400 V, 50 Hz		80 ... 315	6	-
690 VY, 50 Hz		80 ... 315	8	-
For other voltages see Page 2/54		80 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		80 ... 315	0	-
IM B5		80 ... 315	1	-
IM B34		80 ... 112	2	-
IM B14		80 ... 112	3	-
IM V1/cover		80 ... 315	4	-
IM B35		80 ... 315	6	-
For other types of construction see from Page 1/28		80 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	$m_{IM B3}$ kg
kW	FS			
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for square-law load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
6-/4-pole: 1000/1500 rpm at 50 Hz with two separate windings for fan drive				
LOHER CHEMSTAR				
0.4/1.3	90 L	DVGW-090LS-64	1PS5098-ND-4PA3	37
0.6/1.8	100 L	DVGW-100LR-64	1PS5106-ND-4PA3	53
0.75/2.4	100 L	DVGW-100LS-64	1PS5108-ND-4PA3	55
0.9/3	112 M	DVGW-112MS-64	1PS5113-ND-4PA3	66
1.25/4.2	132 S	DVGW-132SR-64	1PS5131-ND-4PA3	93
1.65/5.5	132 M	DVGW-132MR-64	1PS5133-ND-4PA3	102
2.2/7.5	160 M	DVGW-160MR-64	1PS5163-ND-4PA3	176
3/9	160 M	DVGW-160MS-64	1PS5165-ND-4PA3	176
3.5/12	160 L	DVGW-160LS-64	1PS5166-ND-4PA3	192
4.5/14	180 M	DVGW-180MR-64	1PS5183-ND-4PA3	246
5.5/16.5	180 L	DVGW-180LS-64	1PS5186-ND-4PA3	255
7/20	200 L	DVGW-200LR-64	1PS5206-ND-4PA3	333
9/26	200 L	DVGW-200LS-64	1PS5208-ND-4PA3	349
10/31	225 S	DVGW-225SR-64	1PS5220-ND-4PA3	395
13/38	225 M	DVGW-225MS-64	1PS5223-ND-4PA3	445
17/48	250 M	DVGW-250MM-64	1PS5253-ND-4PA3	560
25/70	280 S	DVGW-280SL-64	1PS5280-ND-4PA3	820
30/82	280 M	DVGW-280MM-64	1PS5283-ND-4PA3	870
32/95	315 S	DVGW-315SL-64	1PS5311-ND-4PA3	1030
37/115	315 M	DVGW-315ML-64	1PS5313-ND-4PA3	1120
47/135	315 M	DVGW-315MN-64	1PS5315-ND-4PA3	1190
55/160	315 L	DVGW-315LL-64 ¹⁾	1PS5316-ND-4PA3	1430
75/200	315 L	DVGW-315LM-64 ¹⁾	1PS5317-ND-4PA3	1520
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		90 ... 315	0	-
Converter-fed operation, standard insulation		90 ... 315	1	-
Voltages		Frame size		Order code
230 V, 50 Hz		90 ... 112	1	-
500 VY, 50 Hz		90 ... 315	3	-
400 V, 50 Hz		90 ... 315	6	-
690 VY, 50 Hz		90 ... 315	8	-
For other voltages see Page 2/54		90 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		90 ... 315	0	-
IM B5		90 ... 315	1	-
IM B34		90 ... 112	2	-
IM B14		90 ... 112	3	-
IM V1/cover		90 ... 315	4	-
IM B35		90 ... 315	6	-
For other types of construction see from Page 1/28		90 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Pole-changing motors in cast-iron and steel versions

Selection and ordering data (continued)

P_{rated} , 50 Hz	Frame size	Motor type	Article No.	$m_{IM B3}$
kW	FS			kg
<ul style="list-style-type: none"> • Cooling: self-ventilated (IC 411) • Mains-fed operation: double pole-changing for square-law load torque • Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % • Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 				
8-/6-pole: 750/1000 rpm at 50 Hz with two separate windings for fan drive				
LOHER CHEMSTAR				
0.32/0.75	90 L	DVGW-090LS-86	1PS5098-ND-4RA3	37
0.45/1	100 L	DVGW-100LR-86	1PS5106-ND-4RA3	53
0.55/1.3	100 L	DVGW-100LS-86	1PS5108-ND-4RA3	55
0.8/1.9	112 M	DVGW-112MS-86	1PS5113-ND-4RA3	66
1.1/2.6	132 S	DVGW-132SR-86	1PS5131-ND-4RA3	93
1.6/3.8	132 M	DVGW-132MR-86	1PS5133-ND-4RA3	102
2.5/6	160 M	DVGW-160MR-86	1PS5163-ND-4RA3	176
3.5/8	160 L	DVGW-160LR-86	1PS5166-ND-4RA3	192
5.5/12.5	180 L	DVGW-180LS-86	1PS5186-ND-4RA3	255
9.5/20	200 L	DVGW-200LS-86	1PS5206-ND-4RA3	333
11/24	225 S	DVGW-225SS-86	1PS5220-ND-4RA3	395
13/28	225 M	DVGW-225MS-86	1PS5223-ND-4RA3	445
16/34	250 M	DVGW-250MM-86	1PS5253-ND-4RA3	560
25/50	280 S	DVGW-280SL-86	1PS5280-ND-4RA3	780
30/60	280 M	DVGW-280MM-86	1PS5283-ND-4RA3	850
33/70	315 S	DVGW-315SL-86	1PS5311-ND-4RA3	1010
40/85	315 M	DVGW-315ML-86	1PS5313-ND-4RA3	1090
47/100	315 M	DVGW-315MN-86	1PS5315-ND-4RA3	1180
55/120	315 L	DVGW-315LL-86	1PS5316-ND-4RA3	1390
70/150	315 L	DVGW-315LM-86 ¹⁾	1PS5317-ND-4RA3	1550
LOHER VARIO on request				
Operating modes		Frame size		Order code
Mains-fed operation		90 ... 315	0	—
Converter-fed operation, standard insulation		90 ... 315	1	—
Voltages		Frame size		Order code
230 V, 50 Hz		90 ... 112	1	—
500 VY, 50 Hz		90 ... 315	3	—
400 V, 50 Hz		90 ... 315	6	—
690 VY, 50 Hz		90 ... 315	8	—
For other voltages see Page 2/54		90 ... 315	9	...
Types of construction		Frame size		Order code
IM B3		90 ... 315	0	—
IM B5		90 ... 315	1	—
IM B34		90 ... 112	2	—
IM B14		90 ... 112	3	—
IM V1/cover		90 ... 315	4	—
IM B35		90 ... 315	6	—
For other types of construction see from Page 1/28		90 ... 315	9	...

¹⁾ Rated output, partial utilization up to 155 °C (F).

Motors with Explosion Protection LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Brake motors with High Efficiency IE2 in cast-iron and steel versions

Selection and ordering data (continued)

P _{ra} ted, 50 Hz	Frame size	Operating values at rated output										Motor type	Article No.	m IM B3	J				
		n _{ra} ted, 50 Hz	T _{ra} ted, 50 Hz	T _B	c/h · J S4- 1)	IE class	η _{ra} ted, 4/4	η _{ra} ted, 3/4	cos φ rated, 4/4	I _{ra} ted, 400 V	I _{ra} ted, 500 V					I _{ra} ted, 690 V	T _{LR} /T _{ra}	I _{LR} /I _{ra}	T _B /T _{ra}
<ul style="list-style-type: none"> Cooling: self-ventilated (IC 411) Efficiency: High Efficiency IE2, 0.75 kW and above in accordance with IEC 60034-30 Insulation: thermal class 155 (temperature class F), IP55 degree of protection, utilization in accordance with thermal class 130 (temperature class B), S1-100 % Type of protection: "Explosion-proof enclosure" according to EN 60079-1; 2007: CE 0102 II 2G Ex d(e) IIC T4 Gb 																			
4-pole: 1500 rpm at 50 Hz																			
LOHER CHEMSTAR																			
0.75	80 B	1455	4.9	10	2.2	IE2	81.3	81.5	0.77	1.73	1.34	0.97	1.7	6.0	2.5	DBGW-080BS-04	1PS5081- RD -4BA3	33	0.0030
1.1	90 L	1460	7.2	10	2.0	IE2	86.4	87.1	0.83	2.20	1.73	1.25	2.0	6.8	2.8	DBGW-090LR-04	1PS5095- RD -4BA3	42	0.0044
1.5	90 L	1460	9.8	20	3.0	IE2	85.6	85.7	0.79	3.20	2.50	1.80	2.0	6.7	2.8	DBGW-090LS-04	1PS5098- RD -4BA3	45	0.0044
2.2	100 L	1450	14.4	20	6.25	IE2	86.9	87.9	0.85	4.30	3.50	2.55	1.6	6.4	2.5	DBGW-100LR-04	1PS5106- RD -4BA3	64	0.0060
3.0	100 L	1455	19.7	50	7.5	IE2	85.6	85.8	0.79	6.40	5.00	3.65	2.0	6.3	2.7	DBGW-100LS-04	1PS5108- RD -4BA3	66	0.0071
4.0	112 M	1460	26	50	7.5	IE2	88.3	89.1	0.83	7.90	6.20	4.50	1.9	6.8	2.5	DBGW-112MS-04	1PS5113- RD -4BA3	80	0.0126
5.5	132 S	1455	36.2	50	10.0	IE2	89.5	89.9	0.85	10.4	8.40	6.10	2.6	7.9	2.7	DBGW-132SR-04	1PS5131- RD -4BA3	110	0.030
7.5	132 M	1470	48.7	100	12.5	IE2	90.2	90.7	0.84	14.5	11.4	8.30	2.0	7.6	2.8	DBGW-132MS-04	1PS5133- RD -4BA3	115	0.030
11	160 M	1465	72	100	15.0	IE2	90.5	91.4	0.84	21.0	16.7	12.1	2.8	6.5	2.7	DBGW-160MR-04	1PS5163- RD -4BA3	176	0.10
15	160 L	1470	97	150	12.5	IE2	91.4	92.3	0.84	28.0	22.5	16.3	3.0	6.5	2.7	DBGW-160LS-04	1PS5166- RD -4BA3	192	0.13
18.5	180 M	1475	120	150	20.0	IE2	92.3	92.8	0.84	34.5	27.5	20.0	1.8	7.5	2.5	DBGW-180MR-04	1PS5183- RD -4BA3	246	0.20
22	180 L	1477	142	270	22.5	IE2	92.5	93.0	0.85	40.5	32.5	23.5	1.8	7.5	2.5	DBGW-180LS-04	1PS5186- RD -4BA3	255	0.23
30	200 L	1470	195	270	24.0	IE2	92.3	93.2	0.83	57.0	45.0	33.0	3.0	7.0	2.8	DBGW-200LS-04	1PS5206- RD -4BA3	333	0.37
6-pole: 1000 rpm at 50 Hz																			
LOHER CHEMSTAR																			
0.55	80 B	900	5.8	10	3.5	1)	73.2	73.4	0.70	1.55	1.24	0.90	2.0	3.5	2.1	DBGW-080BS-06	1PS5081- RD -4CA3	33	0.0030
0.75	90 L	960	7.5	10	3.75	IE2	80	80.4	0.72	1.88	1.50	1.09	1.5	4.5	2.2	DBGW-090LR-06	1PS5095- RD -4CA3	42	0.0044
1.1	90 L	950	11.1	20	6.25	IE2	78.1	77.9	0.72	2.80	2.25	1.64	1.4	4.1	2.0	DBGW-090LS-06	1PS5098- RD -4CA3	45	0.0044
1.5	100 L	955	15	20	8.75	IE2	80.4	79.5	0.68	3.95	3.15	2.30	2.5	5.0	2.7	DBGW-100LS-06	1PS5106- RD -4CA3	64	0.010
2.2	112 M	950	22	50	10.0	IE2	82.7	83.7	0.74	5.20	4.15	3.00	2.0	5.0	2.2	DBGW-112MS-06	1PS5113- RD -4CA3	80	0.019
3	132 S	950	30	50	13.75	IE2	85.4	86.1	0.79	6.40	5.10	3.70	2.3	6.0	2.5	DBGW-132SR-06	1PS5131- RD -4CA3	110	0.033
4	132 M	955	40	50	17.5	IE2	85.7	86.7	0.82	8.20	6.60	4.75	2.3	6.0	2.5	DBGW-132MR-06	1PS5133- RD -4CA3	115	0.045
5.5	132 M	955	55	100	20.0	IE2	86.1	86.3	0.77	12.0	9.60	6.90	2.4	6.0	2.6	DBGW-132MS-06	1PS5135- RD -4CA3	115	0.045
7.5	160 M	965	74	100	27.5	IE2	88.2	88.5	0.80	15.3	12.3	8.90	1.5	6.0	2.4	DBGW-160MR-06	1PS5163- RD -4CA3	176	0.088
11	160 L	970	108	150	42.5	IE2	88.9	89.4	0.78	23.0	18.3	13.3	1.6	6.0	2.6	DBGW-160LS-06	1PS5166- RD -4CA3	192	0.11
15	180 L	980	146	270	35.0	IE2	90.5	91.2	0.82	29.0	23.5	16.9	2.1	6.5	2.5	DBGW-180LS-06	1PS5186- RD -4CA3	255	0.28
18.5	200 L	980	180	270	65.0	IE2	91.2	91.5	0.80	36.5	29.5	21.0	2.5	7.0	2.6	DBGW-200LR-06	1PS5206- RD -4CA3	333	0.45
22	200 L	980	214	270	65.0	IE2	91.5	92.0	0.78	44.5	35.5	26.0	2.5	7.0	2.6	DBGW-200LS-06	1PS5208- RD -4CA3	349	0.49
Operating modes																			
Mains-fed operation												Frame size			Order code				
Converter-fed operation, standard insulation												80 ... 200	0		-				
Converter-fed operation with special insulation (derating approx. 5 %)												80 ... 200	1		-				
Converter-fed operation with special insulation (derating approx. 5 %)												160 ... 200	2		-				
Voltages																			
230 V/400 V, 50 Hz												Frame size			Order code				
500 VY, 50 Hz												80 ... 112	1		-				
400 V/690 V, 50 Hz												80 ... 200	3		-				
690 VY, 50 Hz												Standard	6		-				
For other voltages see Page 2/54												80 ... 200	8		-				
For other voltages see Page 2/54												80 ... 500	9		...				
Types of construction																			
IM B3												Frame size			Order code				
IM B5												Standard	0		-				
IM B34												80 ... 200	1		-				
IM B14												80 ... 200	2		-				
IM V1/cover												80 ... 200	3		-				
IM B35												80 ... 200	4		-				
For other types of construction see from Page 1/28												80 ... 200	6		-				
For other types of construction see from Page 1/28												80 ... 200	9		...				

T_B = Braking torque in Nm

The maximum permissible number of starts is limited for all motors to 20 c/h. For conditions for a higher number of starts, please inquire.

In the case of a number of starts of > 1 per hour, the brake dimensioning must be checked.

Conversion factor "c/h · J" depending on the duty cycle.

Standard brake supply: 230 V, 1-phase AC

Example 1

Motor: 1PS5113- RB..-4BA0
(motor type: DBGW-112MB-04), S4, 40 %, 120 c/h
Required: ΣJ
Solution: c/h · J = 7.5 from table
ΣJ = 7.5/120 = 0.0625 kgm²

Example 2

Motor: 1PS5113- RB..-4BA0
(motor type: DBGW-112MB-04), S4, 40 %
Required: c/h
Solution: ΣJ = 0.05 kgm²
c/h · J = 7.5
c/h = 7.5/0.05 = 150

1) Outside the IE code classification according to IEC 60034-30.



Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Article No. supplements

Selection and ordering data

Voltages	Voltage code	Additional identification code with position of the Article No. and plain text if required	Motor series													LOHER VARIO				
			LOHER CHEMSTAR																	
			Frame size																	
			71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
690 VΔ, 50 Hz	0		–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–
230 VΔ/400 VY, 50 Hz	1		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
500 VY, 50 Hz	3		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
400 VΔ, 50 Hz	4		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
500 VΔ, 50 Hz	5		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
400 VΔ/690 VY, 50 Hz	6		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
690 VY, 50 Hz	8		○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
415 VY, 50 Hz	9	L1C	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
415 VΔ, 50 Hz	9	L1D	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
380 VΔ/660 VY, 50 Hz	9	L1L	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
220 VΔ/380 VY, 50 Hz	9	L1R	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.	O.R.								
1000 VΔ, 50 Hz	9	L1V	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.
Other voltages	9	L1Y • and identification code	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
220 VΔ/380 VY, 60 Hz (50 Hz output)	9	L2A	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.	O.R.								
220 VΔ/380 VY, 60 Hz (60 Hz output)	9	L2B	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.	O.R.								
380 VΔ/660 VY, 60 Hz (50 Hz output)	9	L2C	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
380 VΔ/660 VY, 60 Hz (60 Hz output)	9	L2D	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
460 VY, 60 Hz (60 Hz output)	9	L2E	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
460 VΔ, 60 Hz (60 Hz output)	9	L2F	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
575 VY, 60 Hz (60 Hz output)	9	L2L	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
575 VΔ, 60 Hz (60 Hz output)	9	L2M	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
440 VY, 60 Hz (50 Hz output)	9	L2Q	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
440 VΔ, 60 Hz (50 Hz output)	9	L2R	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
460 VY, 60 Hz (50 Hz output)	9	L2S	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
460 VΔ, 60 Hz (50 Hz output)	9	L2T	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
575 VY, 60 Hz (50 Hz output)	9	L2U	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
575 VΔ, 60 Hz (50 Hz output)	9	L2V	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
440 VY, 60 Hz (60 Hz output)	9	L2W	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
440 VΔ, 60 Hz (60 Hz output)	9	L2X	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

- Without additional charge
- This order code only determines the price of the version – Additional plain text is required.
- ✓ With additional charge
- O.R. On request
- Not possible

For dual voltages 230 V/400 V, 220 V/380 V, 400 V/690 V or 380 V/660 V:

- For motors for converter-fed operation, the converter rating plate is stamped with 380 V or 400 V.
- For motors with a Dahlander circuit, the lower voltage is generally specified.

Voltages not listed in the catalog are only available on request.
Standard brake supply voltage: 230 V, 1-phase AC

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Selection and ordering data

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4.....-Z		Frame size																	
1PS5.....-Z		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special electrical designs/winding protection																			
Design with reduced starting current – factory clarification required and maybe type test needed, ETO option (Engineer To Order) without order code	–	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	
Special design according to load curve of driven machine or customer requirements – factory clarification required and maybe type test needed, ETO option without order code	–	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	
Adjustment of rating in response to customer requirements – factory clarification required and maybe type test needed, ETO option without order code	–	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	
Motor protection with 3 PTC thermistors for tripping – without surge arresters, sole protection not included	A11	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Motor protection with 2 × 3 PTC thermistors for prewarning/tripping – without surge arresters, sole protection not included	A12	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Motor protection with 3 PTC thermistors for tripping as sole protection on converter (TMS)	A15	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Motor protection with 2 × 3 PTC thermistors for prewarning/tripping as sole protection on converter (TMS)	A16	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Measuring of winding temperature by means of embedded KTY84-130 temperature sensor	A23	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Measuring of winding temperature by means of 2 × embedded KTY84-130 temperature sensors	A25	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Monitoring of winding temperature using 3 Pt100 resistance thermometers – in 2-wire design	A60	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
Monitoring of winding temperature using 2 × 3 Pt100 resistance thermometers – 2-wire design, for round-wire winding only	A61	–	–	–	–	–	–	–	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓	✓	
3 Pt100 resistance thermometers in stator winding, 3-wire connection from auxiliary terminal box	A63	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	✓	✓	
6 Pt100 resistance thermometers in stator winding, 3-wire connection from auxiliary terminal box	A64	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	✓	✓	
6 Pt100 slot resistance thermometers without surge arresters for 4-wire connection from terminal box – for pre-formed coil winding only	A65	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	✓	✓	
6 Pt100 slot resistance thermometers with surge arresters for 4-wire connection from terminal box – for pre-formed coil winding only	A66	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	✓	✓	
6 Pt100 slot resistance thermometers in shielded design without surge arresters for 4-wire connection – for pre-formed coil winding only	A67	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	✓	✓	

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Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR												LOHER VARIO					
1PS4...-Z	1PS5...-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special electrical designs/winding protection (continued)																			
6 Pt100 slot resistance thermometers in shielded design to Ex i with surge arresters for 3- and 4-wire connection from terminal box – for pre-formed coil winding only	Q40	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
2 Pt100 double resistance thermometers in shielded design (Ex i) for roller bearing or sleeve bearings – 2-wire from element, 4-wire from terminal box	V80	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Winding Pt100 in 3- or 4-wire type from sensor instead of from terminal (not Ex i Pt100!) – Optionally possible for A60, A61, A65, A66	Q43	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Bearing Pt100 in 3- or 4-wire type from sensor instead of from terminal – optionally possible for V80, A40, A42	Q44	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
One thermocouple per bearing	Q49	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Sensor for housing vibration monitoring (preferred brand), with loose cable – for each sensor	V14	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Sensor for housing vibration monitoring (preferred brand), without terminal box – for each sensor	V15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
3 transmitters, 4 to 20 mA for Pt100 winding	P20	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
1 transmitter with digital display with Ex d or Ex i approval	V88	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Pt100 winding in tolerance class A with calibration certificate	V78	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Site altitude max. 1500 m (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D06	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Site altitude max. 2000 m (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D07	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Site altitude max. 2500 m (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D08	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

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Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR												LOHER VARIO					
1PS4.....-Z	1PS5.....-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special electrical designs/winding protection (continued)																			
Site altitude max. 3000 m (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D09	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cooling air temperature max. 45 °C (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D11	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cooling air temperature max. 50 °C (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D12	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cooling air temperature max. 55 °C (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D13	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cooling air temperature max. 60 °C (observe derating) – derating in accordance with reduction table, efficiency class of motor is maintained. No additional charge when special voltage is selected (11th position of Article No. = 9).	D14	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Coolant temperature below +40 °C with increased output – factory clarification required, not applicable for IE2.	D18	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Utilization to temperature class 155 (F) with higher output – higher output on request, not applicable for IE2. No additional charge when special voltage is selected (11th position of Article No. = 9).	C12	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓	✓
Rated output of the lower output level – IEC output levels are maintained, only in combination with D06 to D18 . No additional charge when special voltage is selected (11th position of Article No. = 9).	C29	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Temperature class F	W00	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Temperature class H	W01	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	-	-	-	-

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																		
		LOHER CHEMSTAR														LOHER VARIO				
1PS4...-Z	1PS5...-Z	Frame size																		
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500	
Special electrical designs/winding protection (continued)																				
Special insulation for increased voltage load in converter-fed operation (phase/phase 2250 V _{Peak} /derating) – for LOHER CHEMSTAR at 8th position of the Article No. = 2	1)	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
Sealing of winding overhangs with silicone rubber	W03	–	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	–	O.R.	O.R.	O.R.	O.R.
Sealing of cable duct with silicone rubber	W04	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	–	–	–	–	–	
Efficiency according to efficiency class IE3 (Premium Efficiency) – factory clarification required	D25	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	–	–	–	–	
Non-standard voltage and/or frequency for separate fan motor	Y81 • and identification code	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
Other special electrical designs/configurations		O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	
Colors and paint finish																				
Internal corrosion protection system J08	W10	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	–	–	–	–	
Coating system N08 – 110 µm (C3 medium) – corrosion resistance acc. to EN/ISO 12944-5 = C3	V09	□	□	□	□	□	□	□	□	□	□	□	□	□	□	○	○	○	○	
Coating system N14/J08 – 170 µm (chemical industry + onshore, C5 industrial climate) – corrosion resistance acc. to EN/ISO 12944-5 = C5 (5 to 15 years) for industrial climate	V10	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Coating system N14A (chemical industry + onshore, C5 industry) – corrosion resistance acc. to EN/ISO 12944-5 = C5 (5 to 15 years) for industrial climate	W14	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	–	–	–	–	
Special prime coat system Z05 with internal corrosion protection system J08	W15	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	–	–	–	–	
Coating system Z21/J08 – 210 µm (offshore, C5M-M) – corrosion resistance acc. to EN/ISO 12944-5 = C5 (5 to 15 years) – sea climate	V11	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Increased layer thickness 275 µm for coating system Z21 (C5M-high) – only in combination with V11 – corrosion resistance acc. to EN/ISO 12944-5 = C5 high (> 15 years) – sea climate	V19	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Special offshore paint finish S13 with reference to NORSOK M501 (C5M-high) with comments and deviations – corrosion resistance acc. to EN/ISO 12944-5 = C5 high (> 15 years) – sea climate	V12	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Special coating system S11/J08 (e.g. submerged motors)	V13	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Unpainted, only primed	K24	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	–	–	–	–	
Unpainted	K23	○	○	○	○	○	○	○	○	○	○	○	○	○	○	–	–	–	–	
Outer coating 110 µm for zinc-galvanized noise cabinet	V98	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	
Special colors according to Munsell or British Standard	Y50 • and identification code	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	

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Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4...-Z	1PS5...-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Colors and paint finish (continued)																			
Standard paint finish in RAL 1004, 1018, 2000, 2004, 5009, 5012, 5015, 6003, 6011, 7000, 7011, 7031, 7038, 9002	Y53 • and special finish RAL....	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Special paint finish in RAL 1004, 1018, 2000, 2004, 5009, 5012, 5015, 6003, 6011, 7000, 7011, 7031, 7038, 9002 (specify special coating system in addition, e.g. V10 , V11 , W14 , etc.)	Y54 • and special finish RAL....	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
RAL colors, other than those offered above	Y51 • and special finish RAL....	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Special non-RAL colors	Y71 • and identification code	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Other paint combinations/systems or RAL colors to customer specification		O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.
Design for Zones according to ATEX																			
Design for Zone 21 (conductive dust) for mains-fed operation	M34	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Design for Zone 22 (non-conductive dust) for mains-fed operation	M35	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓
Design for Zone 21 (conductive dust) for converter-fed operation	M38	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Design for Zone 22 (non-conductive dust) for converter-fed operation	M39	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Design in double protection additionally for dust, Zone 22 for mains-fed operation, no hybrid certification – non-conductive dust	W20	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Design in double protection additionally for dust, Zone 21 for mains-fed operation, no hybrid certification – version and certification for conductive dust (incl. non-conductive dust)	W21	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Design in double protection additionally for dust, Zone 22 for converter-fed operation, no hybrid certification – non-conductive dust, select options for converter-fed operation separately	W22	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Design in double protection additionally for dust, Zone 21 for converter-fed operation, no hybrid certification – version and certification for conductive dust (incl. non-conductive dust), select options for converter-fed operation separately	W23	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ship design "Operation below deck"																			
Design acc. to GL (Germanischer Lloyd), CT 45 °C with manufacturer's declaration – non essential	W24	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Design acc. to LRoS (Lloyds Register of Shipping), CT 45 °C with manufacturer's declaration – non essential	W25	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Design acc. to BV (Bureau Veritas), CT 45 °C with manufacturer's declaration – non essential	W26	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4...-Z	1PS5...-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Ship design "Operation below deck" (continued)																			
Design acc. to DNV (Det Norske Veritas), CT 45 °C with manufacturer's declaration – non essential	W27	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Design acc. to ABS (American Bureau of Shipping), CT 50 °C with manufacturer's declaration – non essential	W28	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Design acc. to RINa (Registro Italiano Navale), CT 50 °C with manufacturer's declaration – non essential	W29	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Other certifications, motors for upper deck mounting and acceptance tests to classification – factory clarification required	W99	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	-	-	-	-
Design acc. to GL (Germanischer Lloyd), CT 45 °C, essential drive ²⁾	Q60	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to LRoS (Lloyds Register of Shipping), CT 45 °C with manufacturer's declaration, essential drive ²⁾	Q61	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to BV (Bureau Veritas), CT 45 °C with manufacturer's declaration, essential drive ²⁾	Q62	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to DNV (Det Norske Veritas), CT 45 °C with manufacturer's declaration, essential drive ²⁾	Q63	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to ABS (American Bureau of Shipping), CT 50 °C with manufacturer's declaration, essential drive ²⁾	Q64	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to RINa (Registro Italiano Navale), CT 50 °C with manufacturer's declaration, essential drive ²⁾	Q65	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to CCS (China) CT 45 °C with manufacturer's declaration, essential drive ²⁾	Q66	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to USSR (Russia) CT xx °C with manufacturer's declaration, essential drive ²⁾	Q67	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to PR (Poland) CT xx °C with manufacturer's declaration, essential drive ²⁾	Q68	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Design acc. to NKK (Japan) CT xx °C with manufacturer's declaration, essential drive ²⁾	Q69	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Individual certifications																			
Coolant temperature in temperature range -50 to +40 °C – roller bearing design	D02	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Coolant temperature in temperature range -40 to +40 °C – roller bearing design	D03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Coolant temperature in temperature range -30 to +40 °C – roller bearing design	D04	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Electrical design according to NEMA MG1-12	D30	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Certification acc. to NEPSI – design may differ (different cover size)	D32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
China Energy Efficiency Label	D34	○	○	○	○	○	○	○	○	○	○	○	○	○	○	-	-	-	-
Certificate EAC for Eurasian Customs Union	D35	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4.....-Z	1PS5.....-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Individual certifications (continued)																			
Ex certification for India (PESO – CCOE)	D38	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
IEC Ex certificate	D37	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Special mechanical designs																			
Terminal box on right-hand side (view onto DE)	K09	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Terminal box on left-hand side (view onto DE)	K10	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Terminal box on top	K11	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Terminal box to IP65	Q71	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Cable entry thread metrically different from standard – thread dimension must be specified	W30	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Enlarged connection system for main terminal box – not in combination with K53 (Ex d terminal box)	L00	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Undrilled cable gland plate – for main terminal box	L01	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Main terminal box in Ex d version with standard terminals	Q31	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
1 × NPT thread – specify size in plain text, cable gland not in our supply	W32	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
1 × cable gland for non-armored cable – for main terminal box	K54	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
1 × cable gland, standard thread size, for non-armored cable – for additional connection	W33	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Saddle terminal for connection without cable lug	W35	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Special cable gland – one cable gland for supply cable in the main terminal box, non-armored cable	Y97 • and identification code	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.
Cable gland, standard Ex d (non-armored cable) 1 unit – only in combination with K53	W91	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cable gland for accessories Ex d – 1 unit (non-armored cable) –	W92	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Explosion-proof main terminal box Ex d IIC – for connection cable of accessories in main or auxiliary terminal box	K53	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Auxiliary terminal box Ex d IIC, cast-iron – with standard thread according to catalog; specify size if different (W30), because cable glands with reduction are only permitted in certain cases	V43	-	-	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4.....-Z	1PS5.....-Z	Frame size														355	400	450	500
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special mechanical designs (continued)																			
Auxiliary terminal box Ex e, cast-iron – not in combination with K53 (Ex d terminal box)	W72	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Material of auxiliary terminal box: Stainless steel – not in combination with K53 (Ex d terminal box)	M51	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Separate auxiliary terminal box for anti-condensation heater	M52	-	-	-	-	-	-	-	-	-	-	-	-	-	○	✓	✓	✓	✓
Auxiliary terminal box in cast-iron design with "undrilled" removable cable gland plate – not in combination with K53 (Ex d terminal box)	Q75	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Auxiliary terminal box in cast-iron design with removable cable gland plate "drilled with metric thread and sealed with metal plug" – not in combination with K53 (Ex d terminal box)	Q76	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Cable outlet radially without terminal box with 1 m free cable length (4- or 7-core)	W38	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Additional price for each additional meter of cable – only in combination with W38	W39	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Connection cable for accessories – only in combination with W38 , length as power cable	W40	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Additional separately supplied terminal box made of cast-iron with baseplate – main terminal box certified acc. to Ex e	W41	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Cable entry from DE	K83	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Cable entry from NDE	K84	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Rotation of the terminal box by 180°	K85	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Vibration quantity level A – IEC 60034-14	K01	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Vibration quantity level B – IEC 60034-14 – for converter-fed operation only at lowest and highest speed of speed range	K02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Shaft and flange with increased accuracy according to DIN 42955-R	K04	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Radial sealing ring at DE for horizontal flange-mounting types (oil-tight)	K17	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	-	-	-
Radial sealing ring at DE for vertical flange-mounting types (oil-tight)	W43	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	-	-	-
Labyrinth sealing for external bearing seal	W44	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓	✓	□	□	□	□
Bearing for increased cantilever forces (roller bearing DE) with regreasing device – comprising K40	K20	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Bearings for increased axial forces	V20	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Regreasing device DE/NDE	K40	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	□	□	□	□	□

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Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4...-Z	1PS5...-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special mechanical designs (continued)																			
Bearing insulation NDE for roller bearings – binding for frame sizes 315 to 500 for converter-fed operation	L27	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓	✓	✓	✓	✓	✓
Shaft grounding device – up to -20 °C only	V36	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
Located bearing DE	K94	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□
Located bearing NDE	L04	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	-	-	-
Pt100 bearing in tolerance class A with calibration certificate – only in combination with Q44	V76	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Bearing ventilation at DE for lower bearing temperature for roller bearing design grease-lubricated	V17	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Bearing insulation at both ends for roller bearing design motors (DE linked to ground) – for horizontal mounting only (vertical mounting on request)	V18	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Grease extractors for DE and NDE	V21	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓
Automatic grease lubricator at DE and NDE (permissible temperature range from -15 to +50 °C)	V22	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Enlarged spent grease chamber at DE and NDE	V25	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
External grounding (additionally)	W46	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
VIK design – including W14 , W69	K30	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-
LOHER CHEMSTAR Plus design, including VIK design – including K30 , K51 , W14 , W69 and IP66 bearing seal, vibration quantity level as grade B	W09	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Second rating plate, supplied loose	K31	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Second rating plate installed in terminal box	W47	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extra rating plate stamped with data for converter-fed operation – data for quadratic torque in speed range 1:10 and constant torque in speed ranges 1:3 and 1:10	Y80 • and identification code	○	○	○	○	○	○	○	○	○	○	○	○	○	○	-	-	-	-
Extra rating plate for customer data (each plate) – data must be specified as text in the order	Y82 • and identification code	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rating plates made of stainless steel	W48	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Rating plates in languages other than English or German – main rating plate or extra rating plates O.R. factory clarification required	W49	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Additional measures for 2 to 4 years storage in accordance with storage regulations	W50	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Anti-condensation heater 230 V	K45	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓	✓
Anti-condensation heater 115 V	K46	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	✓	✓	✓
Anti-condensation heater, 110 to 120 V (min. 100 V, max. 132 V) – preferred	M12	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Anti-condensation heater, 210 to 250 V (min. 200 V, max. 264 V) – preferred	M13	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Anti-condensation heater rated voltage range 110 to 120 V (min. 100 V, max. 132 V) Ex e II T3	M14	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4...-Z	1PS5...-Z	Frame size														355	400	450	500
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special mechanical designs (continued)																			
Anti-condensation heater rated voltage range 220 to 240 V (min. 200 V, max. 264 V) Ex e II T3	M15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Heater in main terminal box	P84	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Second standard shaft extension – for 100 % torque; VARIO 50 % torque	K16	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Second shaft extension for IM B3 up to 100 % torque; cylindrical with feather key	Q21	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Non-standard cylindrical shaft extension (standard diameter or smaller) – in case of significantly different diameters, especially high-pole motors due to the maximum permissible torque stress, factory clarification required	Y55 • and identification code	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Shaft of material 1.7225	W51	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Shaft of material 1.4021	W52	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.	O.R.	-	-	-	-
Shaft end of stainless steel butt-welded (material 1.4571)	W53	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.	O.R.	-	-	-	-
Shaft made of special steel – for increased torque loading, e.g. 1.7225-42CrMo4	L72	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Welded standard stator housing for surface-cooled motors – factory clarification required because of possible dimension deviations	W54	-	-	-	-	O.R.	O.R.	✓	✓	✓	✓	✓	✓	✓	✓	□	□	□	□
Welded copper bar rotors	W55	-	-	-	-	O.R.	✓	✓	✓	✓	✓	✓	✓	✓	✓	□	□	□	□
Special rotors for heavy duty starting (e.g. double-cage rotor or brass rotor) – testing needed	Q22	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Generator design (asynchronous) with 1.8 times runaway speed – only 4-pole and higher	W56	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	-	-	-	-
IP56 degree of protection	K51	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	□	□	□	□
IP65 degree of protection	K50	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
IP66 degree of protection	L94	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Increased tropicalization, humidity ≥ 80 % – LOHER CHEMSTAR incl. V10 and W71 , LOHER VARIO incl. V10 and P45	W61	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Tropical design for outdoor onshore installation	L28	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Design without fan and fan cover – motor mounted in air stream. Without external air stream cooling, factory clarification required due to derating	W62	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	O.R.	O.R.
Fan with plastic coating in case of metal fan	W63	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Fan of aluminum	W64	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.	□	-	-	-	-	-
Fan of steel	W65	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓	✓	✓	✓	✓	□	□	□	□	□
External fan of brass	W66	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
External fan of stainless steel	V94	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4...-Z	1PS5...-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special mechanical designs (continued)																			
Special ventilation for on-deck motors	W67	-	-	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Fan cover of steel sheet (3 mm thick)	W68	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Galvanized fan cover – included in K30 and W09	W69	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	O.R.	O.R.
Noise class 3 for clockwise direction of rotation viewed onto DE – for 2-pole motors only	K37	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Noise class 3 for counter-clockwise direction of rotation viewed onto DE – for 2-pole motors only	K38	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Clockwise – direction of rotation must be specified for motors of FS 355 and above 2-/4-pole	K97	-	-	-	-	-	-	-	-	-	-	-	-	-	○	○	○	○	○
Counter-clockwise – direction of rotation must be specified for motors of FS 355 and above 2-/4-pole	K98	-	-	-	-	-	-	-	-	-	-	-	-	-	○	○	○	○	○
Noise reduction: Silencer for air inlet (DW, NMA) – only in combination with K97 or K98	L20	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓	✓
Stainless steel grid for air inlet silencer – only in combination with L20	L25	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Noise cabinet with inspection door – zinc-galvanized, unpainted – noise reduction approx. 15 dB(A) for GG1	V32	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Noise cabinet with inspection door – V4A unpainted – noise reduction approx. 15 dB(A) for GG1	V35	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.
Operation in both directions of rotation – FS 355 and above 2-/4-pole on request, increased noise values and derating	K99	□	□	□	□	□	□	□	□	□	□	□	□	□	○	○	○	○	○
Higher number of starts (up to 3000 starts per year)	Q23	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Full-key balancing	L68	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Support ring for coupling guard	L15	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Fitting of coupling halves (customer-supplied, finish-machined and balanced) – supplied 4 weeks ahead of testing date	L17	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓
Motor mounting material: bolts for mounting on steel foundation with shims (V2A), taper pins	L31	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Motor mounting material: T-head bolts, anchor sleeves and soleplates for mounting on concrete foundation	L33	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Half-key balancing	L69	-	-	-	-	-	-	-	-	-	-	-	-	-	-	○	○	○	○
Stainless steel screws and plates	W71	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Stainless steel external bolts	P45	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Ambient temperatures down to -40 °C; preheating before operation necessary – factory clarification required regarding the heating power required, heating via the winding may be necessary. Installed heating elements in motor at additional charge.	W73	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																		
		LOHER CHEMSTAR														LOHER VARIO				
1PS4...-Z	1PS5...-Z	Frame size														355	400	450	500	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500	
Special mechanical designs (continued)																				
Ambient temperatures down to -40 °C; no preheating before operation	W97	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Ambient temperatures down to -55 °C; no preheating before operation	W98	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Mounting of rotary pulse encoder, 1024 pulses per revolution -10 to 30 V, HTL level – explosion-proof version	W96	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Mounting of rotary pulse encoder Ex version (preferred brand) – 1024 pulses per revolution -10 to 30 V, HTL level – explosion-proof version	V72	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Mounting of rotary pulse encoder Ex version with integrated shaft grounding (preferred brand) – 1024 pulses per revolution -10 to 30 V, HTL level – explosion-proof version; up to 20 °C; select bearing insulation separately	V77	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Mechanical protection for rotary pulse encoder – in combination with V72, V77	M68	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Mounted axial forced ventilation – forced ventilation should preferably be specified in the 10th position of the Article No.	G17	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Mounted radial forced ventilation	W81	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Forced ventilation at NDE – for Ex motors – axial forced ventilation	V28	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Backstop for clockwise direction of rotation viewed onto DE (counter-clockwise blocked) – dimensions may differ	G48	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Backstop for counter-clockwise direction of rotation viewed onto DE (clockwise blocked)	G49	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Manual mechanical release for standard brake	K82	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Brake supply voltage 400 V AC/50 Hz	C01	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Brake supply voltage 24 V DC	C00	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	
Tapered shaft extension with shaft nut	T36	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Microswitch for brake – optionally deselectable if monitoring is implemented differently	W83	-	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	
Sun protection shield – fixing parts of mild steel, cover unpainted stainless steel for vertical motors	V87	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Sun protection shield – fixing parts of mild steel, cover of unpainted stainless steel for horizontal motors	V99	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Preparation for SPM bearing monitoring, only M8 drilled hole for measuring nipple	W84	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	

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Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
1PS4.....-Z	1PS5.....-Z	Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special mechanical designs (continued)																			
Condensation drain valve (drain and breather) for auxiliary terminal box to IP55 – not in combination with V43 (Ex d terminal box)	Q77	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Condensation drain valve (drain and breather) for main terminal box – not in combination with K53 (Ex d terminal box)	Q78	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Machined surface on motor foot with dowel pin holes	Q94	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Base frame for height adaptation of max. 2 frame sizes difference	Q96	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Adaptation of foot and shaft dimensions to next higher frame size (no adaptation of terminal box!)	Q97	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Adaptation of flange dimensions and drilled holes in flange	Q98	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Preparation for later installation of sun protection shield	Q99	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
SPM bearing monitoring; Measuring nipple system 32 – thread M8, DE and NDE	G50	-	-	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Shock pulse measurement (SPM), fixed sensor and distribution box	H05	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
SPM bearing monitoring; Fixed sensor system 40 – thread M8	W85	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	-	-	-	-
Bearing temperature monitoring with PTC thermistors at DE/NDE	W86	-	-	-	-	-	O.R.	O.R.	✓	✓	✓	✓	✓	✓	✓	-	-	-	-
Speed monitoring by inductive proximity switches, Pepperl + Fuchs	A03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
2 Pt100 resistance thermometers for 3- or 4-wire connection from terminal box for roller bearings – 1 × DE and 1 × NDE	A40	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.	✓	✓	✓	✓
2 Pt100 double resistance thermometers for 4-wire connection from terminal box for roller bearings – 1 × DE and 1 × NDE	A42	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓	✓
2 dial-type thermometers without contacts, capillary principle	A70	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
2 dial-type thermometers with 2 NO contacts, capillary principle	A71	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Bearing temperature monitoring with 1 × Pt100 per bearing in 2-wire connection – 2-wire from terminal box	A72	-	-	-	-	-	-	-	-	✓	✓	✓	✓	✓	✓	-	-	-	-
One dial-type thermometer with 2 contacts, capillary principle – Ex i design without supply unit!	V89	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Engraved tag plate fixed on terminal box	V96	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
4 mm shims, stainless-steel base (V4A/AISI 316) – not laminated	Q92	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
4 mm shims, brass base – not laminated	V31	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Motor series																	
		LOHER CHEMSTAR														LOHER VARIO			
		Frame size																	
		71	80	90	100	112	132	160	180	200	225	250	280	315	355	355	400	450	500
Special mechanical designs (continued)																			
Slotted feet holes	Q95	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Pre-formed coil for LV motors	V01	-	-	-	-	-	-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O.R.
2 metal test sheets (100 × 150 mm) with paint layer for special acceptance test	V08	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
Impact protection – for built-on devices, per device	M81	-	-	-	-	-	-	-	-	-	-	-	-	-	-	✓	✓	✓	✓
"High-speed motors" for speed range 3600 < n ≤ 6000 rpm – only on request; torque curve and cutoff frequency affect the design; test with original converter may be required	W87	-	-	O.R.	-	-	-	-											
"High-speed motors" for speed range > 6000 rpm – only on request; torque curve and cutoff frequency affect the design; test with original converter may be required, ETO option (Engineer To Order) without order code	-	-	-	O.R.	-	-	-	-											
Retrofit (description of special design separately) – adaptation to an existing motor	B15	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.	O.R.
Extension of the liability for defects																			
Extension of the liability for defects by 12 months to a total of 24 months from delivery	Q80	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extension of the liability for defects by 18 months to a total of 30 months from delivery	Q81	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extension of the liability for defects by 24 months to a total of 36 months from delivery	Q82	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extension of the liability for defects by 30 months to a total of 42 months from delivery	Q83	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extension of the liability for defects by 36 months to a total of 48 months from delivery	Q84	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extension of the liability for defects by 48 months to a total of 60 months from delivery	Q85	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

- Standard version
- Without additional charge
- This order code only determines the price of the version – Additional plain text is required.
- ✓ With additional charge
- O.R. Possible on request
- Not possible

¹⁾ Coding in 8th position of the article number, for LOHER CHEMSTAR = 2.

²⁾ Acceptance tests must be selected additionally. For example, for the first motor select **F83** or **F93**, and for each additional motor **F01**. Inclusive of costs for certification authority and inspector, and shaft test if specified by certification authority. LOHER CHEMSTAR for essential drive is possible on request as an ETO option (Engineer To Order) without an option code.

Motors with Explosion Protection

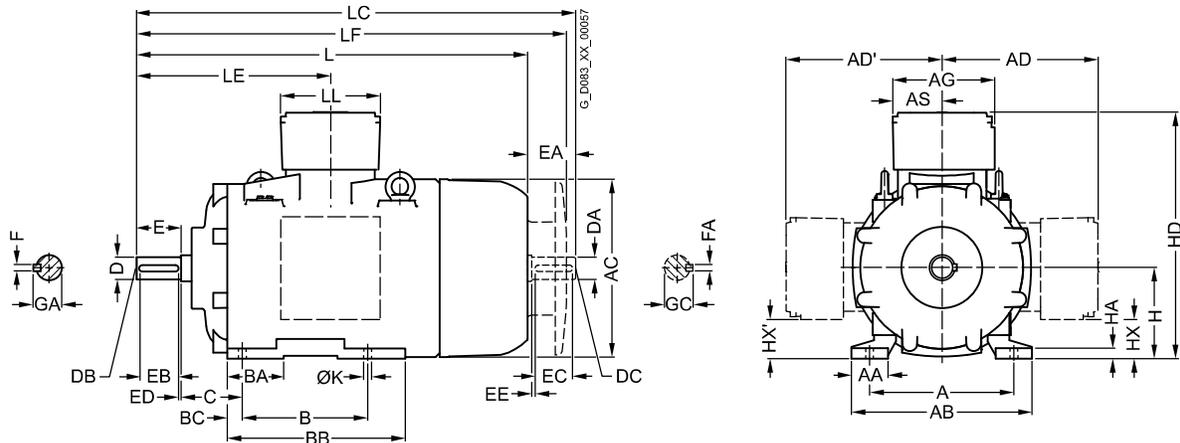
LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Dimensions for frame sizes 71 B to 250 M

Dimensional drawings

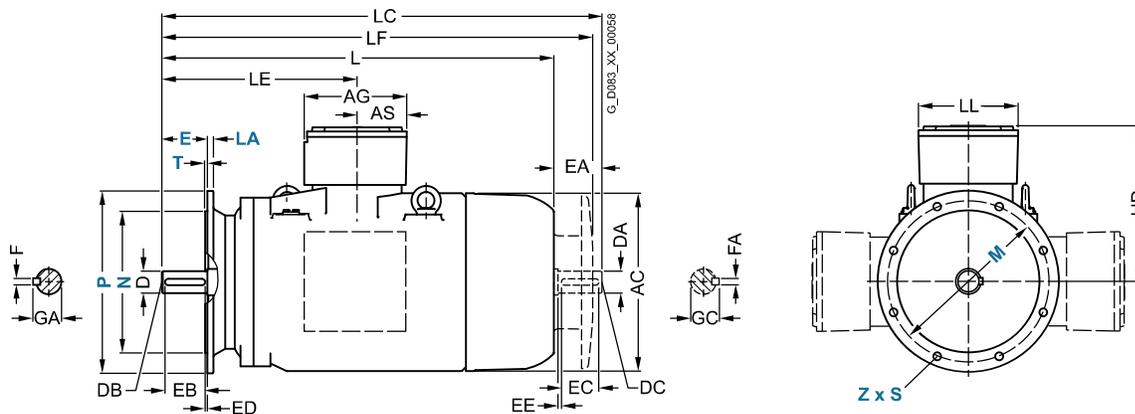
Type of construction IM B3

For flange dimensions, see Page 2/75.



Types of construction IM B5 and IM V1

For flange dimensions, see Page 2/75.



Frame size	No. of poles	Dimension designation acc. to IEC																
		A	AA	AB	AC	AD	AG	AS	B	BA	BB	BC	C	H	HA	HD	øK	L
LOHER CHEMSTAR																		
71 B	2 ... 16	112	30	140	148	–	138	69	90	30	125	10	45	71	10	271	7	345
80 B	2 ... 16	125	35	160	168	–	138	69	100	35	130	13	50	80	10	289	10	358
90 L	2 ... 16	140	40	180	186	–	138	69	125	40	155	15	56	90	13	303	10	426
100 L	2 ... 16	160	45	205	213	–	138	69	140	45	170	15	63	100	18	327	12	482
112 M	2 ... 16	190	50	240	237	–	138	69	140	60	170	15	70	112	18	352	12	465
132 S	2 ... 16	216	50	260	278	274	186	92	140	88	228	25	89	132	18	406	12	574
132 M	2 ... 16	216	50	260	278	274	186	92	178	88	228	25	89	132	18	406	12	574
160 M	2 ... 16	254	60	310	331	304	186	92	210	61	307	21	108	160	27	465	15	786
160 L	2 ... 16	254	60	310	331	304	186	92	254	61	307	21	108	160	27	465	15	786
180 M	2 ... 16	279	70	349	363	349	254	123	241	99	359	24	121	180	19	529	15	822
180 L	2 ... 16	279	70	349	363	349	254	123	279	99	359	24	121	180	19	529	15	822
200 L	2 ... 16	318	80	400	402	367	254	123	305	120	425	32	133	200	25	569	19	884
225 S	2	356	90	446	451	384	254	123	286	136	438	34	149	225	26	609	19	966
	4 ... 16																	996
225 M	2	356	90	446	451	384	254	123	311	136	438	34	149	225	26	609	19	966
	4 ... 16																	996
250 M	2	406	100	505	490	522	382	176	349	110	420	36	168	250	35	772	25	1028
	4 ... 16																	

Motors with Explosion Protection

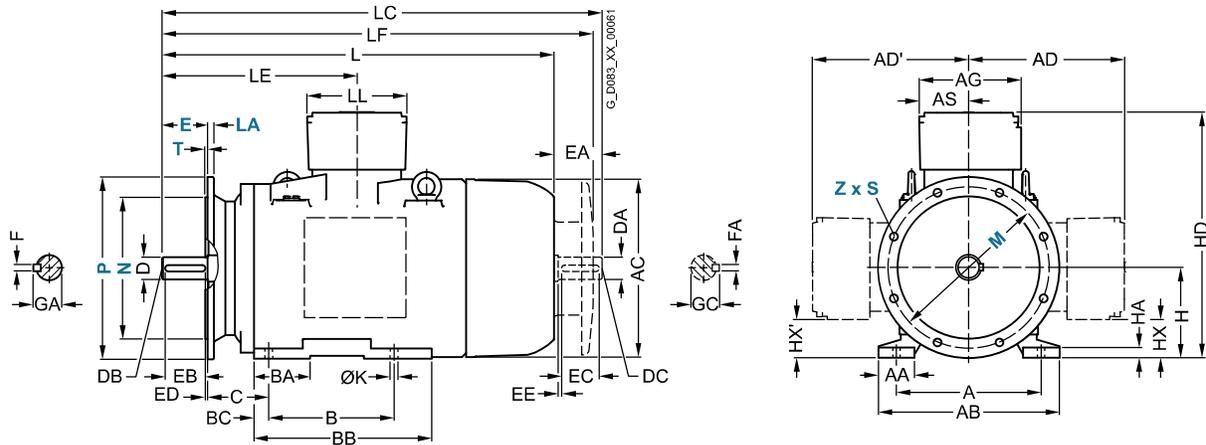
LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Dimensions for frame sizes 71 B to 250 M

Dimensional drawings (continued)

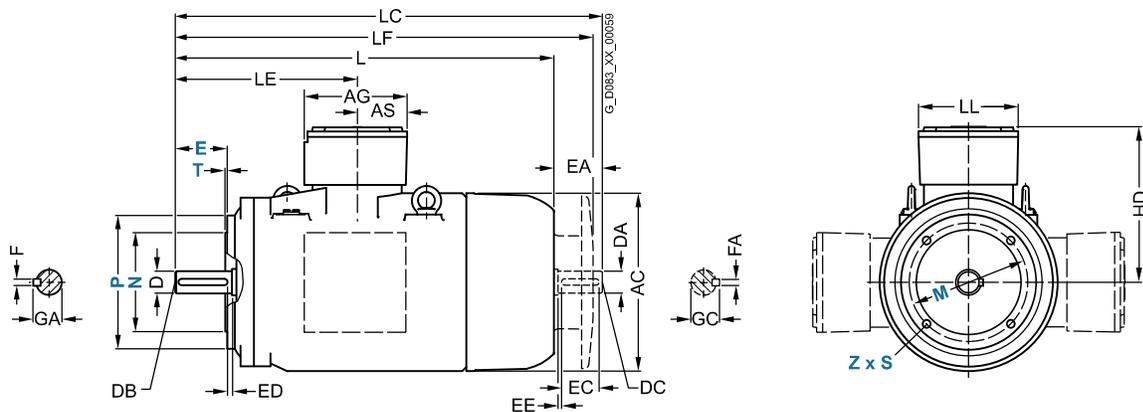
Type of construction IM B35

For flange dimensions, see Page 2/75.



Type of construction IM B14

For flange dimensions, see Page 2/75.



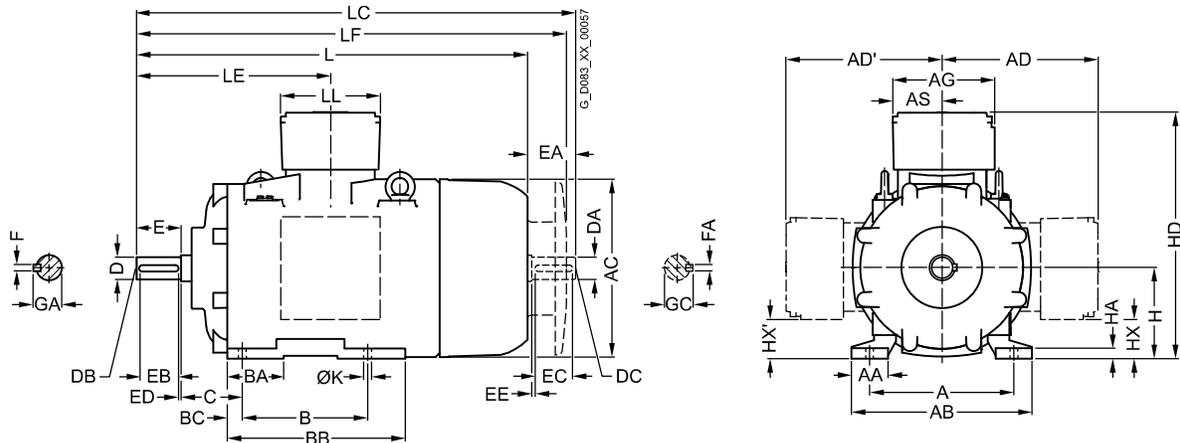
Frame size	No. of poles	Dimension designation acc. to IEC										DE shaft extension		NDE shaft extension					
		LC	LE	LF	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
LOHER CHEMSTAR																			
71 B	2 ... 16	385	135	377	138	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 B	2 ... 16	408	158	391	138	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	22
90 L	2 ... 16	486	173	459	138	24	M8	50	40	5	8	27	24	M8	50	40	5	8	27
100 L	2 ... 16	552	205	520	138	28	M10	60	50	5	8	31	28	M10	60	50	5	8	31
112 M	2 ... 16	535	210	505	138	28	M10	60	50	5	8	31	28	M10	60	50	5	8	31
132 S	2 ... 16	664	270	638	184	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	2 ... 16	664	270	638	184	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	2 ... 16	906	381	850	184	42	M16	110	100	5	12	45	42	M16	110	100	5	12	45
160 L	2 ... 16	906	381	850	184	42	M16	110	100	5	12	45	42	M16	110	100	5	12	45
180 M	2 ... 16	942	415	912	246	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	52
180 L	2 ... 16	942	415	912	246	48	M16	110	100	5	14	51.6	48	M16	110	100	5	14	52
200 L	2 ... 16	1004	460	974	246	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
225 S	2	1086	480	1062	246	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
	4 ... 16	1146	510	1092	60	140		125	7.5	18	64	60	140		125	7.5	18	64	
225 M	2	1086	480	1062	246	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
	4 ... 16	1146	510	1092	60	140		125	7.5	18	64	60	140		125	7.5	18	64	
250 M	2	1178	496	1140	354	60	M20	140	125	7.5	18	64	60	M20	140	125	7.5	18	64
	4 ... 16				65							69	65						

Motors with Explosion Protection LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Dimensions for frame sizes 280 S to 355 M

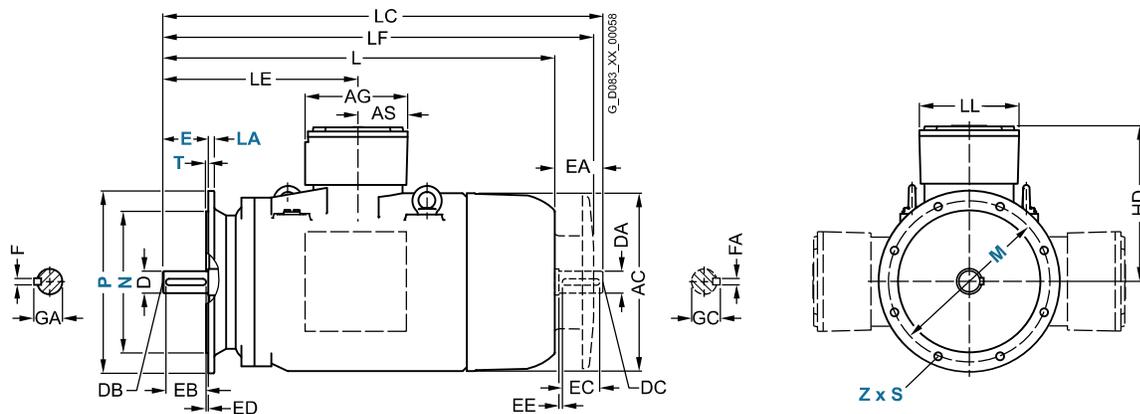
Dimensional drawings (continued)

Type of construction IM B3



Types of construction IM B5 and IM V1

For flange dimensions, see Page 2/75.



Frame size	No. of poles	Dimension designation acc. to IEC																
		A	AA	AB	AC	AD	AG	AS	B	BA	BB	BC	C	H	HA	HD	øK	L
LOHER CHEMSTAR																		
280 S	2 4 ... 16	457	110	570	550	552	382	176	368	150	520	51	190	280	40	832	25	1119
280 M	2 4 ... 16	457	110	570	550	552	382	176	419	150	520	51	190	280	40	832	25	1119
315 S	2 4 ... 16	508	125	630	622	660	509	196	406	165	575	59	216	315	40	975	28	1304 1334
315 M	2 4 ... 16	508	125	630	622	660	509	196	457	165	575	59	216	315	40	975	28	1304 1334
315 LL	2 4 ... 16	508	125	630	622	676	509	196	508	165	575	59	216	315	40	991	28	1491 1521
315 L	2 4 ... 16	508	125	630	622	676	509	196	560	165	575	59	216	315	40	991	28	1491 1521
355 M	2 4, 6	630	150	780	734	-	509	196	800	220	980	90	254	355	35	1182	35	1781 1840

Motors with Explosion Protection

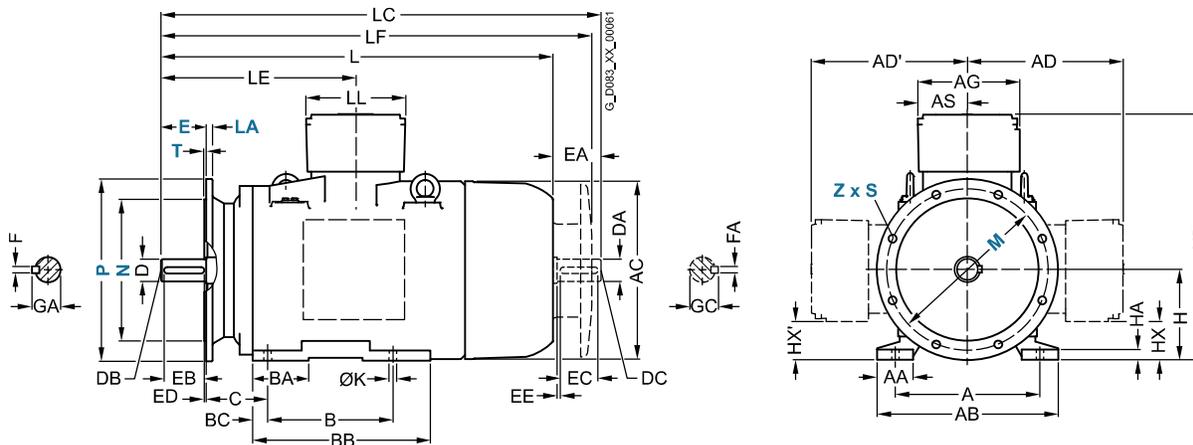
LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Dimensions for frame sizes 280 S to 355 M

Dimensional drawings (continued)

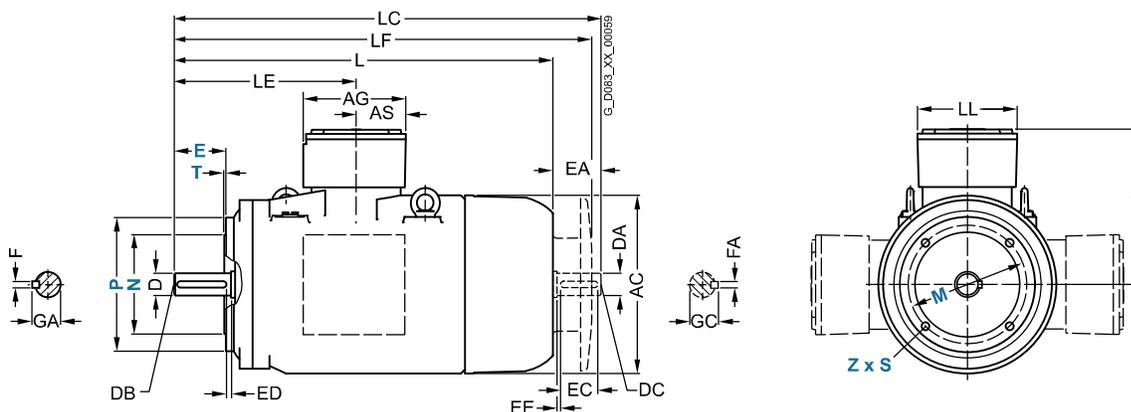
Type of construction IM B35

For flange dimensions, see Page 2/75.



Type of construction IM B14

For flange dimensions, see Page 2/75.



Frame size	No. of poles	Dimension designation acc. to IEC										DE shaft extension		NDE shaft extension					
		LC	LE	LF	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
LOHER CHEMSTAR																			
280 S	2	1269	582	1231	354	65	M20	140	125	7.5	18	69	65	M20	140	125	7.5	18	69
	4 ... 16					75					20	79.5	75					20	79.5
280 M	2	1269	582	1231	354	65	M20	140	125	7.5	18	69	65	M20	140	125	7.5	18	69
	4 ... 16					75					20	79.5	75					20	79.5
315 S	2	1494	630	1422	401	65	M20	140	125	7.5	18	69	65	M20	140	125	7.5	18	69
	4 ... 16	1554	660	1452		80		170	140	15	22	79.5	80		170	140	15	22	80
315 M	2	1494	630	1422	401	65	M20	140	125	7.5	18	69	65	M20	140	125	7.5	18	69
	4 ... 16	1554	660	1452		80		170	140	15	22	85	80		170	140	15	22	85
315 LL	2	1694	630	1609	401	65	M20	140	125	7.5	18	69	65	M20	140	125	7.5	18	69
	4 ... 16	1741	660	1639		80		170	140	15	22	85	80		170	140	15	22	85
315 L	2	1694	630	1609	401	65	M20	140	125	7.5	18	69	65	M20	140	125	7.5	18	69
	4 ... 16	1741	660	1639		80		170	140	15	22	85	80		170	140	15	22	85
355 M	2	1986	793	1947	401	75	M20	140	125	7.5	20	79.5	75	M20	140	125	7.5	20	80
	4 ... 16	2115	863	2006	401	100	M24	210	180	15	28	106	75	M20	140	125	7.5	20	79.5

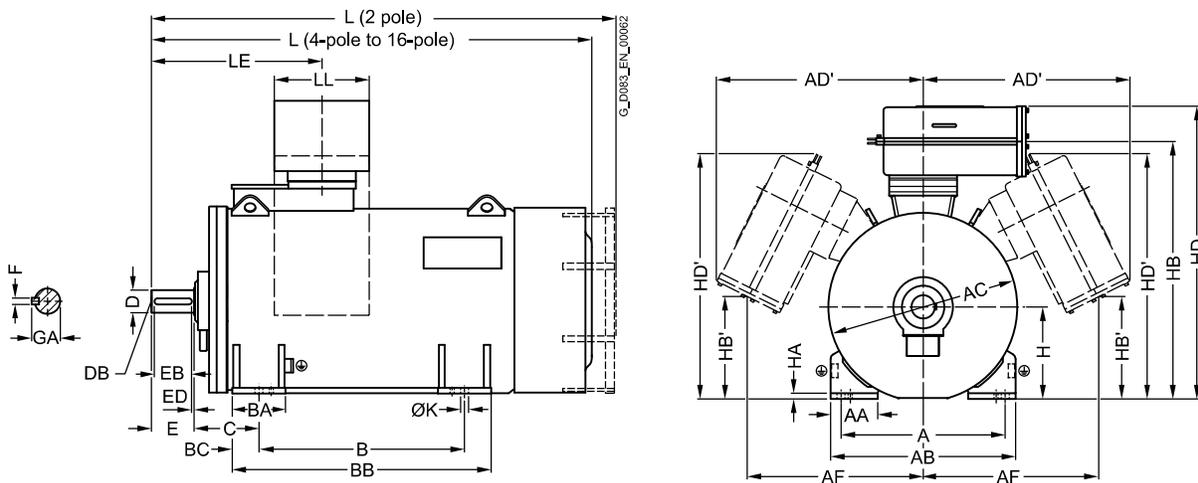
Motors with Explosion Protection LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Dimensions for frame sizes 355 L to 500 L

Dimensional drawings (continued)

Type of construction IM B3

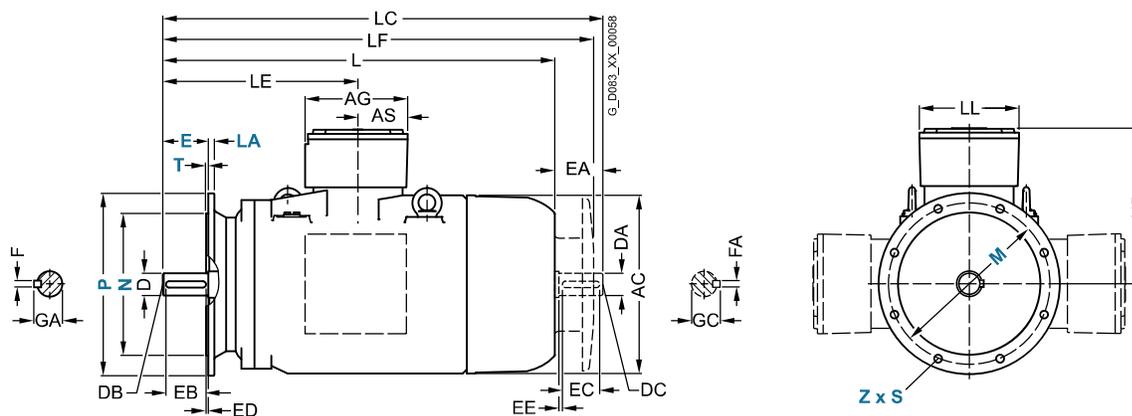
Design of terminal box and position for LOHER VARIO



Types of construction IM B5 and IM V1

For flange dimensions, see Page 2/75.

Design of terminal box and position for LOHER VARIO



		Dimension designation acc. to IEC																
Frame size	No. of poles	A	AA	AB	AC	AF	AG	AS	B	BA	BB	BC	C	H	HA	HD	øK	L
LOHER VARIO																		
355 LB	2	610	120	700	698				630	150	720		254	355	30	1062	28	1870
	4 ... 16																	1775
355 LC/LD	2	610	120	700	698				800	150	890		254	355	30	1062	28	1950
	4 ... 16																	1855
355 L	2	630	140	780	740		511		800	210	950		254	355	35	1240	33	2016
	4 ... 16																	1900
400 L	2	710	185	860	820		511		900	210	1090		280	400	30	1305	33	2131
	4 ... 16																	2025
450 L	2	800	230	900	920		511		1000	260	1260		315	450	30	1430	39	2251
	4 ... 16																	2180
500 L	2	900	220	1030	1015		511		1120	280	1400		335	500	40	1530	39	2421
	4 ... 16																	2375

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Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

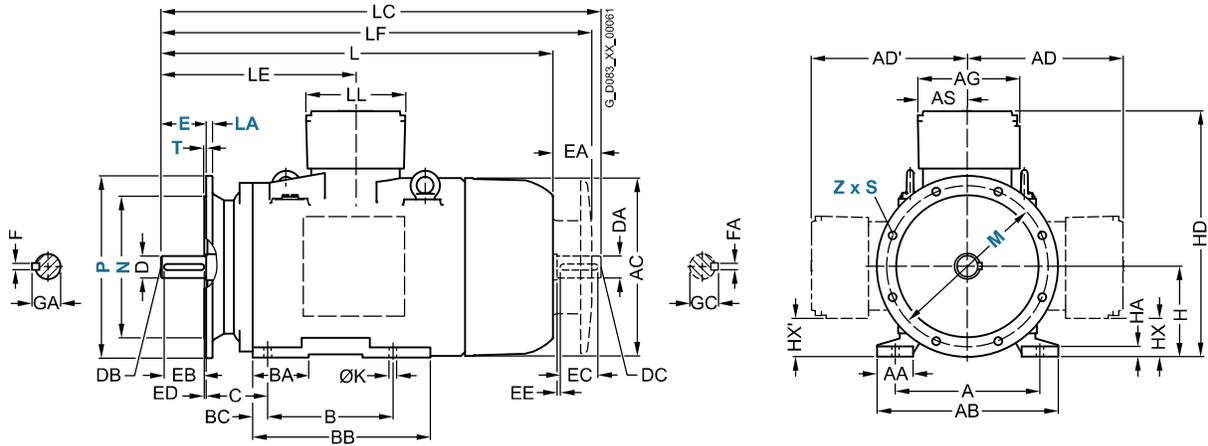
Dimensions for frame sizes 355 L to 500 L

Dimensional drawings (continued)

Type of construction IM B35

For flange dimensions, see Page 2/75.

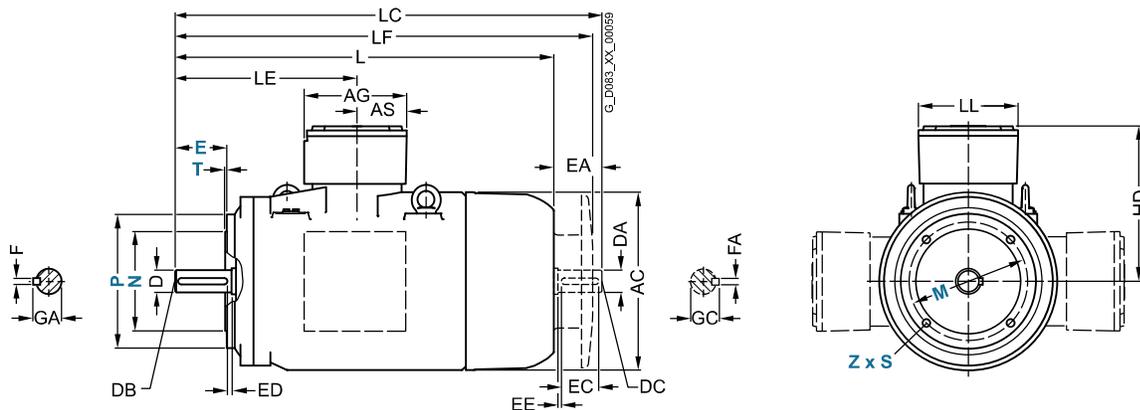
Design of terminal box and position for LOHER VARIO



Type of construction IM B14

For flange dimensions, see Page 2/75.

Design of terminal box and position for LOHER VARIO



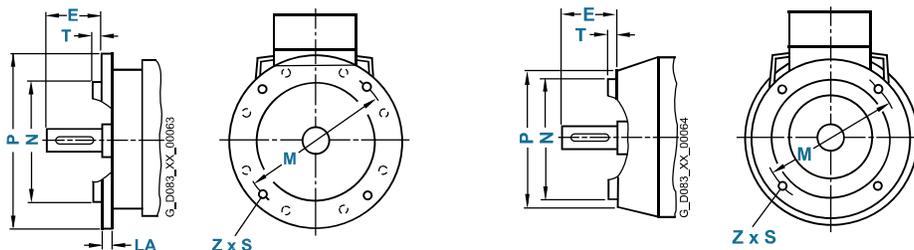
Frame size	No. of poles	Dimension designation acc. to IEC										DE shaft extension		NDE shaft extension					
		LC	LE	LF	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
LOHER VARIO																			
355 LB	2	779	1870		75	M20	140	125	7.5	20	79.5	75	M20	140	125	7.5	20	80	
	4 ... 16	809	1935		90	M24	170	140	15	25	95	90	M24	170	140	15	25	95	
355 LC/LD	2	779	1950		75	M20	140	125	7.5	20	79.5	75	M20	140	125	7.5	20	80	
	4 ... 16	809	2015		90	M24	170	140	15	25	95	90	M24	170	140	15	25	95	
355 L	2	750	2016		75	M20	170	125	7.5	20	79.5	75	M20	170	125	7.5	20	80	
	4 ... 16	780	2066		90	M24	210	140	15	25	95	90	M24	210	140	15	25	95	
400 L	2	780	2131		80	M20	170	140	15	22	85	80	M20	170	140	15	22	85	
	4 ... 16	820	2191		100	M24	210	180		28	106	100	M24	210	180		28	106	
450 L	2	780	2251		85	M20	170	140	15	22	90	85	M20	170	140	15	22	90	
	4 ... 16	820	2346		110	M24	210	180		28	116	110	M24	210	180		28	116	
500 L	2	780	2421		90	M24	170	140	15	25	95	90	M24	170	140	15	25	95	
	4 ... 16	820	2541		120		210	180		32	127	120		210	180		32	127	

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Flange dimensions

Dimensional drawings



In EN 50347, the frame sizes are allocated flange FF with through holes and flange FT with tapped holes. (Z = the number of retaining holes)

Frame size	No. of poles	Flange with through hole (FF)/tapped hole (FT) acc. to EN 50347	Dimension designation acc. to IEC							
			LA	E	M	N	P	S	T	Z
LOHER CHEMSTAR										
71 B	2 ... 16	FF130	10	30	130	110	160	9.5	3.5	4
		FT85	15	30	85	70	105	M6	2.5	4
		FT115 ¹⁾	15	–	115	95	140	M8	3	4
		FT100 ¹⁾	15	–	100	80	120	M6	3	4
		FT130 ¹⁾	15	–	130	110	160	M8	3.5	4
80 B	2 ... 16	FF165	10	40	165	130	200	11.5	3.5	4
		FT100	15	40	100	80	120	M6	3	4
		FT130 ¹⁾	10	–	130	110	160	M8	3.5	4
		FT85 ¹⁾	15	–	85	70	105	M6	2.5	4
		FT115 ¹⁾	15	–	115	95	140	M8	3	4
90 L	2 ... 16	FF165	10	50	165	130	200	11.5	3.5	4
		FT115	10	50	115	95	140	M8	3	4
		FT130 ¹⁾	13.5	–	130	110	160	M8	3.5	4
		FT110 ¹⁾	13.5	–	110	80	140	M6	3	4
100 L	2 ... 16	FF215	11	60	215	180	250	14	4	4
		FT130	10	60	130	110	160	M8	3.5	4
		FT115 ¹⁾	10	–	115	95	140	M8	3	4
		FT165 ¹⁾	12	–	165	130	200	M10	3.5	4
112 M	2 ... 16	FF215	11	60	215	180	250	14	4	4
		FT130	10	60	130	110	160	M8	3.5	4
		FT165 ¹⁾	12	–	165	130	200	M10	3.5	4
132 S	2 ... 16	FF265	12	80	265	230	300	14	4	4
132 M	2 ... 16	FF265	12	80	265	230	300	14	4	4
160 M	2 ... 16	FF300	20	110	300	250	350	18	5	4
160 L	2 ... 16	FF300	20	110	300	250	350	18	5	4
180 M	2 ... 16	FF300	16	110	300	250	350	18	5	4
180 L	2 ... 16	FF300	16	110	300	250	350	18	5	4
200 L	2 ... 16	FF350	20	110	350	300	400	18	5	8
225 S	2	FF400	16	110	400	350	450	18	5	8
	4 ... 16			140						
		FF500 ¹⁾	22	–	500	450	550	18	5	8
225 M	2	FF400	16	110	400	350	450	18	5	8
	4 ... 16			140						
		FF500 ¹⁾	22	–	500	450	550	18	5	8
250 M	2 ... 16	FF500	18	140	500	450	550	18	5	8
		FF400 ¹⁾	16	–	400	350	450	18	5	8
		FF600 ¹⁾	22	–	600	550	660	22	6	8

¹⁾ Flange is selectable at no additional cost.

Motors with Explosion Protection

LOHER CHEMSTAR and VARIO 1PS4 and 1PS5 motor series

Flange dimensions

Dimensional drawings (continued)

Frame size	No. of poles	Flange with through hole (FF)/ tapped hole (FT) acc. to EN 50347 <i>Selectable flange</i>	Dimension designation acc. to IEC							
			LA	E	M	N	P	S	T	Z
LOHER CHEMSTAR (continued)										
280 S	2 ... 16	FF500	18	140	500	450	550	18	5	8
		<i>FF400¹⁾</i>	16	–	400	350	450	18	5	8
		<i>FF600¹⁾</i>	22	–	600	550	660	22	6	8
280 M	2 ... 16	FF500	18	140	500	450	550	18	5	8
		<i>FF400¹⁾</i>	16	–	400	350	450	18	5	8
		<i>FF600¹⁾</i>	22	–	600	550	660	22	6	8
315 S	2	FF600	22	140	600	550	660	24	6	8
		<i>FF500¹⁾</i>	22	–	500	450	550	18,5	5	8
	4 ... 16	FF600	22	170	600	550	660	24	6	8
		<i>FF500¹⁾</i>	22	–	500	450	550	18,5	5	8
315 M	2	FF600	22	140	600	550	660	24	6	8
		<i>FF500¹⁾</i>	22	–	500	450	550	18,5	5	8
	4 ... 16	FF600	22	170	600	550	660	24	6	8
		<i>FF500¹⁾</i>	22	–	500	450	550	18,5	5	8
315 LL	2	FF600	22	140	600	550	660	24	6	8
		<i>FF740¹⁾</i>	25	–	740	680	800	24	6	8
	4 ... 16	FF600	22	170	600	550	660	24	6	8
		<i>FF740¹⁾</i>	25	–	740	680	800	24	6	8
315 L	2	FF600	22	140	600	550	660	24	6	8
		<i>FF740¹⁾</i>	25	–	740	680	800	24	6	8
	4 ... 16	FF600	22	170	600	550	660	24	6	8
		<i>FF740¹⁾</i>	25	–	740	680	800	24	6	8
355 M	2	FF740	25	140	740	680	800	24	6	8
	4 ... 16			210						
LOHER VARIO										
355 LB	2	FF740	25	140	740	680	800	24	6	8
	4 ... 16			170						
355 LC/LD	2	FF740	25	140	740	680	800	24	6	8
	4 ... 16			170						
355 L	2	FF740	25	140	740	680	800	24	6	8
	4 ... 16			170						
400 L	2	FF940	28	170	940	880	1000	24	6	8
	4 ... 16			210						
450 L	2	FF1080	30	170	1080	1000	1150	28	6	8
	4 ... 16			210						
500 L	2	FF1180	30	170	1180	1120	1250	28	7	8
	4 ... 16			210						

¹⁾ Flange is selectable at no additional cost.